

**SCOPE OF ACCREDITATION**  
**Heat Treating**

**Bodycote Thermal Processing Canada Inc**  
#9 Shirley Ave  
Kitchener, ON N2B 2E6  
Canada

Louise Lalonde - Quality Manager

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: [www.eAuditNet.com](http://www.eAuditNet.com) - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

**AC7102 Rev D - Nadcap Audit Criteria for Heat Treating**

Beryllium Copper (Age Only)  
Beryllium/Copper- Customer Specs  
Copper Alloys (Stress and/or Anneal)  
Cryogenic Treatments  
Stainless Martensitic Steels- AMS 2759/5  
Stainless Steels- AMS 2759/4  
Stainless Steels- Customer Specs  
Stainless and PH Stainless Steels (Age, Anneal, and/or Stress Relieve)  
Stainless and PH Stainless Steels- AMS 2759/3  
Stainless and PH Stainless Steels- AMS- H-6875 CL-D  
Stainless and PH Stainless Steels- Customer Specs  
Steels (Normalize, Anneal, Stress Relieve, or Temper)  
Steels (Quench and Temper - Commercial)  
Steels- AMS 2759  
Steels- AMS 2759/1  
Steels- AMS 2759/2  
Steels- AMS-H-6875 CL-A  
Steels- Customer Specs  
Vacuum Heat Treating (Commercial)  
Vacuum Heat Treating- AMS 2769  
Vacuum Heat Treating- Customer Specs

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**AC7102S Rev A - Nadcap Supplemental Audit Criteria for Heat Treating**

U10 - GE Aviation  
U11 - The Boeing Company  
U13 - Bombardier, Inc.

**AC7102/5 - Nadcap Audit Criteria for Hardness Testing for Heat Treating**

(M1) Brinell Hardness  
(M2) Rockwell Hardness

**AC7101/4 Rev C - Nadcap Audit Criteria for Materials Testing Laboratories -  
Metallography and Microhardness**

(L) Metallography (General)  
(L5) Near Surface Examinations - Microhardness  
(L7) Near Surface Examinations - IGA/IGO