

	<b>SECTION 28: FLAMMABILITY</b>	Ref: TM-QA-DO-06-329-E
		Revision Level: 0
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**PURPOSE:** To define responsibilities and requirements for submission of flammability testing results to TMI for new program or new part

**SCOPE:** Applies to all TMI suppliers

**REQUIRED DOCUMENT(S):**

FMVSS / CMVSS REGULATION ITEM DATA SUBMISSION - TMI APPENDIX 28A  
 BURN TEST REPORT - TMI APPENDIX 28B

**RESPONSIBILITY:**

- 1) Flammability testing results are to be submitted by the supplier if the requirement is specified by part drawing.
- 2) Timing for flammability testing will be defined by the program specific TMI QAPP as issued by TMI Purchasing. Target timing for submission is generally set at “1<sup>st</sup> Off Tool” piece unless otherwise approved by TMI Plant QC.
- 3) The supplier must indicate internal timing for flammability testing in the QAS submitted to TMI Plant QC. Any delay in flammability testing must be reported by use of the QAS Status Sheet which is submitted to TMI Plant QC. In the case of delay, TMI Plant QC will notify both TMI Purchasing and TMI Design by copy of the status report. TMI Purchasing, working with TMI Design, will then be responsible for corrective actions with the supplier.
- 4) TMI Design will review the flammability test data upon receipt.
  - A) If acceptable, TMI Design will return the approved “FMVSS / CMVSS Regulation Item Data Submission” form to the supplier and copy TMI Purchasing and TMI Plant QC. No further actions will be required from the supplier. TMI Design will forward the data to the TMI customer as needed.
  - B) If unacceptable, TMI Design will return the unapproved “FMVSS / CMVSS Regulation Item Data Submission” form to the supplier with comments indicating required countermeasure activity. TMI Design will contact the supplier directly to initiate the required corrective actions.

REVISION	REVISION DATE	SECTION	UPDATE DESCRIPTION
0	12/06/04	ALL	Initial release



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