

QUALITY DEVIATION REQUEST

QDR # : 111X - 070901 - PP1

PART NUMBER: 73899 - 03010

PART NAME: PROTECTION MOLDING

MODEL: 111X

SUPPLIER: JANE DOE INDUSTRIES

DATE: 7/9/01

SUPPLIER QUALITY DEPARTMENT

MGR	AMGR	AUTHOR	OTHER

SKETCH:	ITEM	DRAWING	TOLERANCE	ACTUAL	DEVIATION	
	1	21.5mm	+ / - 2.0mm	21.8mm	+ 0.1mm	
	2	19mm	+ / - 2.0mm	18.7mm	- 0.1mm	

ROOT CAUSE:

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Short shot parts
  ↓
Flash left in mold
  ↓
Inadequate cleaning by operator
  ↓
Inadequate cleaning procedure
  ↓
Current procedure requires cleaning by air only
    
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COUNTERMEASURE PLAN:

1. 100% inspection of first 50 pieces by QC after each changeover through start of production - QC - 7/9/01.
2. Revised procedure to include physical wiping of mold using static cloth - MFG - 7/9/01.

NUMBER OF PARTS AFFECTED: <p style="text-align: center;">10</p>	EFFECTIVE DATE: <p style="text-align: center;">7/9/2001</p>	EXPIRATION DATE: <p style="text-align: center;">7/9/2001</p>
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TMI QC REPLY: ACCEPTED REJECTED FOR FOLLOWING REASON(S):

DATE:			REJECTION DETAIL / OTHER COMMENTS:
QUALITY MANAGER	QUALITY ASST MGR	AUTHORIZER	