

SAMPLE DATA SHEET

EXAMPLE

SUPPLIER NAME: <u>JANE DOE INDUSTRIES</u>		SAMPLE FOR: <input type="checkbox"/> MASTER SEAT <input type="checkbox"/> INITIAL MASS PRODUCTION <input type="checkbox"/> C/F TRIAL <input type="checkbox"/> ECI # <u> </u> <input type="checkbox"/> 1A TRIAL <input type="checkbox"/> PCR <u> </u> <input type="checkbox"/> 2A TRIAL <input type="checkbox"/> OTHER <u> </u>				JUDGMENT: <input type="radio"/> MEETS REQ <input type="radio"/> REWORKED TO MEET REQ <input checked="" type="radio"/> DOES NOT MEET REQ								
PART NUMBER: <u>73899 - 03010</u>		DATA TYPE: V= VARIABLE A= ATTRIBUTE		TARGET: Ppk ≥ 1.67 Cpk ≥ 1.33		SUPPLIER QC		APPROVED	APPROVED	CHECKED	ORIGINATOR			
PART NAME: <u>PROTECTION MOLDING</u>						TITLE								
MODEL #: <u>111X</u>						SIGN & DATE								
						/ / / / / / / /								
MEASURING PORTION WITH SKETCH	ITEM	CLASS	REQUIREMENT	DATA TYPE	DATA FOR SAMPLE NO.				X̄	R	Cp *	Cpk *	JUDGE	QUALITY
				PILOT	MASS PROD.						Pp	Ppk	SUP.	DEVIATION REQUEST
	1		21.5 +/- 2.0	V	V									
	2		19 +/- 2.0	V	V									
	3	[Pc]	2 +/- 0.3	V	V									
	4		2 +/- 0.3	V	V									
	5		0.8 +/- 0.2	V	V									
	6		50 +/- 5	V	V									
	7		1.0 kg min	V	V									
	8		NONE	A	A									
	9		NONE	A	A									
	10		WHITE	A	A									
	11		30g +/- 3	V	V									
12		TSH1500G	V	V										

* REQUIRED FOR [Pc] CHARACTERISTICS (CIRCLE APPROPRIATE ITEM)

CHECK APPLICABLE STATUS FOR PARTS:	
<input type="checkbox"/> PROTOTYPE TOOLING	<input type="checkbox"/> PROTOTYPE PROCESS
<input type="checkbox"/> PRODUCTION TOOLING	<input type="checkbox"/> PRODUCTION PROCESS

SUPPLIER $\xrightarrow{\text{FAX OR MAIL - 1 COPY}}$ TMI QC
 $\xrightarrow{\text{1 COPY WITH PARTS}}$ TMI QC (RECEIVING INSPECTION)