

Part Submission Warrant

Part Name ROD Part Number Z3P1H694BB

Safety and/or Government Regulation Yes No Engineering Drawing Change Level C3 Dated 28/JUL/95

Additional Engineering Changes _____ Dated _____

Shown on Drawing No. F65A-5A246-DC Purchase Order No. 114864-00-000 Weight .276 kg

Checking Aid No. _____ Engineering Change Level _____ Dated _____

SUPPLIER MANUFACTURING INFORMATION

WINDSOR MACHINE & STAMPING Z2374
Supplier Name Supplier Code

5725 OUTER DRIVE R.R. #1
Street Address

WINDSOR, ONTARIO N9A 6J3
City/State/Postal Code

SUBMISSION INFORMATION

Dimensional Materials/Functional Appearance

Customer Name/Division ZENITH

Buyer/Buyer Code SLP

Application 1996 F150 MODEL TRUCK

REASON FOR SUBMISSION

- Initial Submission Change to Optional Construction or Material
 Engineering Change(s) Sub-Supplier or Material Source Change
 Tooling: Transfer, Replacement, Refurbishment, or additional Change in Part Processing
 Correction of Discrepancy Parts Produced at Additional Location

Other - please specify _____

REQUESTED SUBMISSION LEVEL (Check one)

- Level 1 - Warrant, Appearance Approval Report (for designated appearance items only).
 Level 2 - Warrant, Parts, Drawings, Inspection Results, Laboratory and Functional Results, Appearance Approval Report
 Level 3 - At Customer Location - Warrant, Parts, Drawings, Inspection Results, Laboratory and Functional Results, Appearance Approval Report, Process Capability Results, Capability Study, Process Control Plan, Gage Study, FMEA.
 Level 4 - Per Level 3, but without parts.
 Level 5 - At Supplier Location - Warrant, Parts, Drawings, Inspection Results, Laboratory and Functional Results, Appearance Approval Report, Process Capability Results, Capability Study, Process Control Plan, Gage Study, FMEA.

SUBMISSION RESULTS

The results for dimensional measurements material and functional tests and appearance criteria and statistical process package meet all drawing and specification requirements: Yes No (If "No" - Explanation Required)

DECLARATION

I affirm that the samples represented by this warrant are representative of our parts and have been made to the applicable customer drawings and specifications and in the case of production samples, are made from specified materials on regular production tooling with no operations other than the regular production process. I have noted any deviations from this declaration below:

EXPLANATION/COMMENTS: _____

Print Name HAROLD JEAN Title QUALITY DIRECTOR Phone No. (313) 961-8844

Supplier Authorized Signature [Signature] Date 20/SEP/95

FOR CUSTOMER USE ONLY

Approved Rejected Other _____

Part Disposition Customer Name _____ Customer Signature _____ Date _____



PRODUCTION SAMPLE REPORT

SUPPLIER Windsor Machine & Stamping
 ADDRESS 5725 Outer Drive R.R. # 1
Windsor, Ontario N9A 6J3
Attn.: Harold Gene

DATE 9-22-95
 SUPPLIER CODE Z2374

PART NUMBER Z3P1H694BB
 CHECKED TO B/P DATED 7-28-95
 QUANTITY 251

PART NAME Rod
 DATE RECEIVED 9-21-95
 REPORTS RECEIVED YES / NO

Final assembly part number - F65A-5A246-DC

DIMENSIONAL APPROVED PREVIOUSLY APPROVED NOT TO SPECIFICATIONS

LR. NUMBER:

DISCREPANCIES: Two cone dimensions are not to specification. When the rod diameter increased from 10 to 12 mm. these dimensions did not increase accordingly. A request for Engineering assistance has been sent to Zenith on Harold Genes request. A permanent deviation is being requested.

The parts will be approved for 30 days, during which time the deviation request can be reviewed.

METALLURGICAL APPROVED PREVIOUSLY APPROVED NOT TO SPECIFICATIONS

REPORT NUMBER: Approved per Windsor Machine certification dated 6-12-95.
 DISCREPANCIES: Certification submitted with PPAP Package, and is on file.

DISPOSITION

APPROVED

You are authorized to commence production shipment in accordance with our Production Control schedules.

XX

PROVISIONALLY APPROVED

You are authorized to make production shipments until 10-21-95
 No shipments are authorized after this date unless extension is issued or samples are fully approved.

REJECTED - NEW SAMPLES REQ'D

Corrected samples must be submitted and approved before proceeding with production shipments.

Ed Humeau Jr.
 QUALITY CONTROL MANAGER

22 EP
9-21-95
 DATE