



Phase and submission type
 Phase 1 Phase 2 Phase 3 Interim (Non-PPAP) **PPAP Submission Warrant**

PART INFORMATION
 Part Name Bracekt- Muffler Inlet Pipe Support Cust. Part Number 9C34-5A246-CA
 Shown on Drawing Number 9C34-5A246-CA Organization Part Number 7C34-5A246-CE
 Engineering Change Level REL Dated 6/20/08
 Additional Engineering Changes N/A Dated N/A
 Safety and/or Government Regulation Yes No Purchase Order No. N/A Weight (kg) 1.4380 KG
 Checking Aid Number _____ Checking Aid Engineering Change Level _____ Dated _____

ORGANIZATION MANUFACTURING INFORMATION
 Windsor Machine & Stamping LTD / W739J
 Organization Name and Supplier/vendor Code
 26655 Northline Road
 Street Address
 Taylor, Michigan 48180 US
 City Region Postal code Country

CUSTOMER SUBMITTAL INFORMATION
 Ford Motor Company
 Customer Name/Division
 George Bertlic / GKB5
 Buyer/Buyer Code
 TF7 Superduty
 Application

MATERIALS REPORTING
 Has customer-required Substances of Concern information been reported? Yes No
 Submitted by IMDS or other customer format: _____
 If submitted by IMDS, enter Module ID number, version and date transmitted: _____

Are polymeric parts identified with appropriate ISO marking codes? Yes No n/a
REASON FOR SUBMISSION (Check at least one)
 Initial submission Change to Optional Construction or Material
 Engineering Change(s) Supplier or Material Source Change
 Tooling: Transfer, Replacement, Refurbishment, or additional Change in Part Processing
 Correction of Discrepancy Parts produced at Additional Location
 Tooling Inactive > than 1 year Other - please specify below

REQUESTED SUBMISSION LEVEL (Check one)
 Level 1 - Warrant only (and for designated appearance items, an Appearance Approval Report) submitted to customer.
 Level 2 - Warrant with product samples and limited supporting data submitted to customer.
 Level 3 - Warrant with product samples and complete supporting data submitted to customer.
 Level 4 - Warrant and other requirements as defined by customer.
 Level 5 - Warrant with product samples and complete supporting data reviewed at supplier's manufacturing location.

SUBMISSION RESULTS
 The results for dimensional measurements, material and functional tests appearance criteria statistical process package
 These results meet all design requirements Yes No. (If "No" - Explanation Required).
 Mold / Cavity / Production Process(es) Upset, Weld, Bolt Assembly

DECLARATION
 I affirm that the samples represented by this warrant are representative of our parts which were made by a process which meets all Production Part Approval Process Manual 4th Edition requirements including all Ford-specific requirements. I further affirm that these samples were produced at the production rate of 60 / 8 hours using 1 production streams. I also certify that documented evidence of such compliance is on file and is available for review. I have noted any exceptions from this declaration below.

EXPLANATION/COMMENTS

Is each Customer Tool properly tagged and numbered? Yes No n/a
 Organization Authorized Signature Aua Chau Date _____
 Print Name Aua Chau Phone No. 519-737-7155 Fax No. 519-737-7102
 Title PPAP Coordinator Email achau@windsomachine.com

FOR FORD USE ONLY
 PPAP Non-PPAP^M
 Phased PPAP Warrant Status: Approved Rejected Interim Accepted
 Customer Signature [Signature] Date 8/19/08
 Print Name Sybil Ahmed e-mail _____
 a/ Non-PPAP indicates the part does not satisfy one or more PPAP requirements and is considered *incomplete* until all PPAP requirements are satisfied.

Interim Status (to be completed by the Organization)
 Engineering Authorization _____ Alert, Temp. PCM, TPD Number _____
 Description: (Incomplete PPAP Requirements) _____

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PART/Descr: 9C34- 5A246-CA _____ BRKT & INS ASY-MFLR/O/P FRT R CC: 19
 SUPPLIER CODE/Name: W739J WINDSOR MACHINE & STAMPING LTD Challenge/By:
 MFG: 1) W739H 1 L 2) Tool Src: _____ IPD: N _____

-- Verification Promises -- -Quality Approval- -Slip Codes/Remarks-

RunAtRate:	Y	09/03/08	EF249WD	081908	Q	SYSTEM	081908	_____
Quality:	Y	09/03/08	EF249WD	081908	Q	SYSTEM	081908	_____
Production:	Y	09/03/08	EF249WD	081908	Q	SYSTEM	081908	_____
Capacity:	Y	09/03/08	EF249WD	081908	Q	SYSTEM	081908	_____

Demo Wkly Cap: 5000 Sup Exclude: _ Quality: _____

Purchse: _____ NMP: _____

Promise Reqd Dt: 08/04/08 Program: 1796 Plant: AP10A V/L: TF7 Part Class: NTJ

MY: 2009.50 CPSC: 090303 Body/Trim: T Auth: P DDL: PPAP Level: Func Appr:

Sourced: 06/12/08 Desourced: Ntc/Release Dt: WPTSE12133043000 06/12/08

Buyer: GKB5 Name: BERLETIC, GEORGE CDS: Phone:

A PROGRAM PLANT B-P IPD Over-ride Part SUP S Alert GYR Rej

C -----

1796 AP10A TT 08/04/08

F2=AE0A/User F4=Prev Supl F5=Next Supl F6=FPGA/Supp Plan F9=FQGA/Challenge

F10=Prev Part F11=Next Part F13=FRGA/Mfg F14=FNGA/Func F16=MOGA/MPP Dtl

UPDATE SUCCESSFUL

EF249WD