



**PPAP SUBMISSION WARRANT**

**PART INFORMATION**

Part Name BRACKET ASY -Muffler Outlet Pipe Cust Part Number 8C24-5A246-AA  
 Shown on Drawing Number 6C24-5A246-AA Organization Part Number 6C24-5A246-AA  
 Engineering Change Level REL Dated 4/20/04  
 Additional Engineering Changes N/A Dated N/A  
 Safety and/or Government Regulation  Yes  No Purchase Order No. N/A Weight (kg) 1.0892 KG  
 Checking Aid Number 1965 Checking Aid Engineering Change Level REL Dated 4/20/04

**ORGANIZATION MANUFACTURING INFORMATION**

Windsor Machine & Stamping LTD / W739J  
 Organization Name and Supplier/Vendor Code  
 28655 Northline Road  
 Street Address  
 Taylor, Michigan 48190 US  
 City Region Postal code Country

**CUSTOMER SUBMITTAL INFORMATION**

Ford Motor Company  
 Customer Name/Division  
 George Bartelic / GKBS  
 Buyer/Buyer Code  
 TE4 Econoline  
 Application

**MATERIALS REPORTING**

Has customer-required Substances of Concern Information been reported?  Yes  No  
 Submitted by I/MDS or other customer format: 52248522

**REASON FOR SUBMISSION (check at least one)**

- Are polymeric parts identified with appropriate ISO marking codes?  Yes  No  n/a
- Initial submission
  - Engineering Change(s)
  - Tooling: Transfer, Replacement, Refurbishment, or additional
  - Correction of Discrepancy
  - Tooling Inactive > than 1 year
  - Change to Optional Construction or Material
  - Supplier or Material Source Change
  - Change in Part Processing
  - Parts produced at Additional Location
  - Other - please specify below

**REQUESTED SUBMISSION LEVEL (check one)**

- Level 1 - Warrant only (and for designated appearance items, an Appearance Approval Report) submitted to customer.
- Level 2 - Warrant with pretest samples and limited supporting data submitted to customer.
- Level 3 - Warrant with product samples and complete supporting data submitted to customer.
- Level 4 - Warrant and other requirements as defined by customer.
- Level 5 - Warrant with product samples and complete supporting data reviewed at supplier's manufacturing location.

**SUBMISSION RESULTS**

The results for  dimensional measurements,  material and functional tests  appearance criteria  statistical process package  
 These results meet all design requirements  Yes  No. (If "No" - Explanation Required).  
 Mold / Carry / Production Process(es) Unset, Weld, Bolt Assembly

**DECLARATION**

I affirm that the samples represented by this warrant are representative of our parts which were made by a process which meets all Production Part Approval Process Manual 4th Edition requirements including all Ford-specific requirements. I further affirm that these samples were produced at the production rate of 1320 / 5 hours using 1 production streams. I also certify that downplayed evidence of such compliance is on file and is available for review. I have noted any exceptions from this declaration below.

**EXPLANATION/COMMENTS**

Is each Customer Tool properly tagged and numbered?  Yes  No  n/a

Organization Authorized Signature Paul Chou Date 18-Apr-08  
 Print Name Ana Chan Phone No. 519-737-7155 Fax No. 519-737-7102  
 Title PPAP Coordinator Email achau@windsormachine.com

**FOR FORD USE ONLY**

Passed PPAP PPAP Non-PPAP #  
 Warrant Status:  Approved  Rejected  Interim  Accepted  
 Customer Signature [Signature] Date 6/24/08  
 Print Name SP4/Ames e-mail \_\_\_\_\_  
 a/ Non-PPAP indicates the part does not satisfy one or more PPAP requirements and is considered incomplete until all PPAP requirements are satisfied.

Interim Status (to be completed by the Organization)  
 Engineering Authorization \_\_\_\_\_  
 Alert, Temp, PCM, TPD Number \_\_\_\_\_

Description: \_\_\_\_\_  
 (provide PPAP Requirements) \_\_\_\_\_

Ford GPPSSI  
 November 2006

The original copy of this document must remain at the supplier's location while the part is active

Letter paper size forms

Customer Tracking Number (optional)