

Part Name HANGER ASSEMBLY Part Number 15295539 / 40 / 41 / 44 / 45 / 46 / 47 / 48 / 49

Safety and/or Government Regulation Yes No Engineering Drawing Change Level 001 Dated 15 / 16 / 29 Jun-05

Additional Engineering Changes EWO #: BTGRS Dated N/A

Shown on Drawing No. - Purchase Order No. N/A Weight (kg) -

Checking Aid No. - Engineering Change Level - Dated -

SUPPLIER MANUFACTURING INFORMATION

Windsor Machine & Stamping Ltd. 607396215
Supplier Name & Supplier code

26655 Northline Road
Street Address

Taylor, Michigan 48180
City/Prov/Postal Code

SUBMISSION INFORMATION

Dimensional Materials/Functional Appearance

Customer Name/Division General Motors

Buyer/Buyer Code Christie Lucas 427

Application _____

Note: Does this part contain any restricted or reportable substances. Yes No
Are plastic pieces identified with appropriate ISO marking codes Yes No

REASON FOR SUBMISSION

- Initial Submission
- Engineering Change(s)
- Tooling: Transfer, Replacement, Refurbishment, or additional
- Correction of Discrepancy
- Tooling Inactive > than 1 year
- Change to Optional Construction or Material
- Sub-Supplier or Material Source Change
- Change in Part Processing
- Parts Produced at Additional Location
- Other -- please specify

REQUESTED SUBMISSION LEVEL (Check one)

- Level 1 - Warrant only (and for designated appearance items, and Appearance Approval report) submitted to customer.
- Level 2 - Warrant with product samples and limited supporting data submitted to customer.
- Level 3 - Warrant with product samples and complete supporting data submitted to customer.
- Level 4 - Warrant and other requirements as defined by customer.
- Level 5 - Warrant with product samples and complete supporting data reviewed at supplier's manufacturing location.

SUBMISSION RESULTS

The results for dimensional measurements material & functional tests appearance criteria statistical process package
These results meet all drawing and specification requirements: Yes No (If "NO" - Explanation Required)

Mold / Cavity / Production Process Assy

DECLARATION

I hereby affirm that the samples represented by this warrant are representative of our parts, have been made to the applicable Production Part Approval Process Manual 3rd Edition Requirements. I further warrant these samples were produced at the production rate of _____ / 8 hours. I have noted any deviations from this declaration below:

EXPLANATION/COMMENTS: * Steel Insert: Chrome Free Zinc Plating callout

Print Name Phil Fairley Title Quality Director Phone #. 313-961-8844 Fax #. 519-737-7102

Supplier Authorized Signature *Phil Fairley* Date August 16, 2005

FOR CUSTOMER USE ONLY

Part Warrant Disposition Approved Rejected Other _____ Part Functional Approval Approved Waived

Customer Name _____ Customer Signature _____ Date _____



Global Quality Tracking System

Monday, August 29, 2005

PPAP Report

Activity Code : 2987354

Part Detail

Part Number	Part Name	Drawing Number	Make From	Color
15295539	HANGER ASM-EXH TAIL INTER PIPE RR	15295539		

Supplier Detail

Supplier Name :	WINDSOR MACHINE & STAMPING LTD	Print Date :	29 Aug 2005
City :	TAYLOR	Buyer :	427 45
State/Province :	MI		
Mfg.Duns :	607396215		

Submission Detail

	Status	Status Date	Expiration Date	Layout Area :	01TH
Shipping :	Approved	03-Aug-2005		Submission Level :	1
Sample :	Approved	03-Aug-2005		Additional Info Code :	
	Drivers		Location	Samples Reqd :	0
Dimension/Statistic :	A:DIM Approved A:Fully Approved		01TH	Receive Date :	29-Jul-2005
Appearance/Color :	A:APP Approved A:COL Approved A:Fully Approved		01TH	Sample ECL :	001
Function/Durability :	A:Not Requested		01TH	Sample Dwg Date:	29-Jun-2005
Material :	A:Fully Approved		01TH	Sample EWO:	BTGRS
Matching (GME Only) :	A:Not Requested		01TH	Latest ECL :	001
Trial Run (GME Only) :	A:Not Requested		01TH	Latest Dwg Date :	20050629
IMDS (GME/GMPT Only) :	A:Not Requested		01TH	Latest EWO :	BTGRS
				Sample Create Date :	22-Feb-2005

Submission Reason :	Chg to Opt Cnst/Mtl
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Comment Detail

16-Aug-2005 Authorized Supplier Signature, Title, Email, Phone#(PSW): Phil Farley, 313-961-8844 GM SQE Contact Name, Phone#: Andrew Miller
Andrew.M.Miller@acs-inc.com, 801-233-4852 Product functionality, performance, and validation are complete per the signed GM3660; name, date from
GM3660: Appearance Approval (where applicable) was granted per AAR: GM Approver,
Date: REMINDER: Please verify MASS information (GM Requirement). SQE Notes: Steel insert : Chromefree zinc plating
callout. Authorized Supplier Signature, Title, Email, Phone#(PSW): GM SQE Contact
Name, Phone#: Product functionality, performance, and validation are complete per the signed GM3660; name, date
from GM3660: Appearance Approval (where applicable) was granted per AAR: GM Approver,
Date: REMINDER: Please verify MASS information (GM Requirement). SQE Notes:



Global Quality Tracking System

PPAP Select PPAP Records	PRR Status Management	Controlled Shipping Promise Date Management	Supplier Cert Readiness Notes Management	Metrics Readiness Notes Management	COPLA Internal Notes Management	IQ Internal Notes Management	Sy
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Select Action : and Click

Previous Group

Select	Activity Code	Shipping Status	Person ID	Shipping Status	Shipping Status Date	Supplier Duns Number	Physical Address Line 1	Phy:
<input type="checkbox"/>	2987354			Approved	03-Aug-2005	607396215	26655 NORTHLINE RD	



Last updated on 29-Aug-05

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