



GENERAL MOTORS CORPORATION

PART NUMBER: 1500 7687

SUPPLIER SAMPLE STATUS NOTICE - PRODUCTION APPROVED

SUPPLIER NAME: WINDSOR MACHINE & STAMPING LTD
26655 NORTHLINE RD

MFG DUNS: 607396215

TAYLOR MI 48180

GENERAL MOTORS TRUCK GROUP
TPC VALIDATION-QUALITY ASSURANCE LAB
PLANT 4, DOCK 41
200 SOUTH BLVD W.
PONTIAC, MI 48341-2984

PART NAME: ROD ASM-TRFR CASE C MODEL YEAR: 2000 BUYER: T82
MAKE FROM: FINISH: GML000M COLOR:

RECEIVE DATE: 11/30/1999 MASTER STATUS DATE: 11/30/1999
PACKAGE NUMBER: 0733007 SAMPLE NUMBER: 05 MT:

INSPECTED BY: CPO ECL: 014 DATE: 10/07/1999 EWO: HE270
EXPIRATION DATE: SUPERSEDES DATE: 05/26/1998

DIMENSION: APPROVED
APPEARANCE: APPROVED
LABORATORY: APPROVED
STATISTICAL PROCESS CONTROL: APPROVED
ENGINEERING: NOT MADE

PART APPROVED PER SUPPLIER WARRANT

8/Debra

cc: Ron, Beth R., Alisa

DATE: 11/30/1999
TIME: 10:22



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GENERAL MOTORS TRUCK C)P
TPC VALIDATION - QUALITY ASSURANCE LAB
MAIL CODE: 483-604-311
200 SOUTH BLVD W.
PONTIAC, MI 48341-2984

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WINDSOR MACHINE & STAMPING LTD
26655 NORTHLINE RD
TAYLOR MI 48180

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Part Submission Warrant CHRYSLER / FORD / GENERAL MOTOF

Part Name Rod Asm - Transfer Case Part Number 1500 7687

Safety and/or Government Regulation Yes No Engineering Change Level 14 Dated 7/Oct/99

Additional Engineering Changes ECA #HE270 Dated N/A

Shown on Drawing No. 1500 7687 Purchase Order No. K7V00002 Weight 0.200 kg

Checking Aid No. 1500 7687 Engineering Change Level 14 Dated 7/Oct/99

SUPPLIER MANUFACTURING INFORMATION

Supplier Name Windsor Machine & Stamping **Supplier Code** 607396215 Dimensional Materials/Functional Appearance

Supplier Name Windsor Machine & Stamping **Customer Name/Division** General Motors Truck Group

Street Address 5725 Outer Drive, RR#1 **Buyer/Buyer Code** T82

City/Prov/Postal Code Windsor, Ontario N9A 6J3 **Application** Year 2001

REASON FOR SUBMISSION

- Initial Submission Change to Optional Construction or Material
- Engineering Change(s) Sub-Supplier or Material Source Change
- Tooling: Transfer, Replacement, Refurbishment, or additional Change in Part Processing
- Correction of Discrepancy Parts Produced at Additional Location
- Other - please specify

REQUESTED SUBMISSION LEVEL (Check one)

- Level 1 - Warrant, Appearance Approval Report (for designated appearance items only).
- Level 2 - Warrant, Parts, Drawings, Inspection Results, Laboratory and Functional Results, Appearance Approval Report.
- Level 3 - At Customer Location - Warrant, Parts, Drawings, Inspection Results, Laboratory and Functional Results, Appearance Approval Report, Process Capability Results, Capability Study, Process Control Plan, Gauge Study, FMEA.
- Level 4 - Per Level 3, but without parts.
- Level 5 - At Supplier Location - Warrant, Parts, Drawings, Inspection Results, Laboratory and Functional Results, Appearance Approval Report, Process Capability Results, Capability Study, Process Control Plan, Gauge Study, FMEA

SUBMISSION RESULTS

The results for dimensional measurements material & functional tests appearance statistical process package

These results meet all drawing and specification requirements: Yes No (if "NO" - Explanation Required)

DECLARATION

I affirm that the samples represented by this warrant are representative of our parts and have been made to the applicable customer drawings and specifications and are made from specified materials on regular production tooling with no operations other than the regular production process. I have noted any deviations from this declaration below:

EXPLANATION/COMMENTS:

Print Name Vikki Brownell Title Quality Director Phone No. 313-961-8844

Supplier Authorized Signature *Vikki Brownell* FOR CUSTOMER USE ONLY Date November 29, 1999

Part Disposition Approved Rejected Other

Customer Name _____ Customer Signature _____ Date _____