



## **Part Submission Warrant**

	1R C&S LEAT	WMM Descrip	H/R ASY PREMIUM					WMI	M # CR	311774AA02A 3A-96611E24 3-63611A08-E	-A
Part Name		Oddi.		Cust. Part Numb	iei	•					
Shown on E	rawing No.	CR3	3A-96611E24-A	Orig Part Numbe	er	-		WMi	M # CR	311774AA02A 3A-96611E24 3-63611A08-E	-A
r:	Ohanna Laurd		Rel. (1.2)					Da	tod	13-APR	2-2011
•	Change Level	N/A	Nei. (1.2)					Da		N/	
	or Government Regulation	Yes 😾 No		Purchase Ord	er No.					Weight (kg)	1.0210
Checking A	_		gineering Change Level			_				Dated	
-	TION MANUFACTURING	_			CUSTO	MER S	SUBMIT	TAL INFO	RMATION	_ 	
Windoos W	achine de Mexico S de RL	do CV			LEAR	Co. f	MA Br	onwstov	vn		
Organizatio	Name & Supplier/Vendor	Code			Customer			,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,			
Paso de Se Street Addre	<u>rvidumbre #195, San Jose</u> ess	de los Cerritos	***************************************		Buyer / Bu	•					
Saltillo, Co	ahulla Region	Postal Code		untry	S-197 (I Applicatio		ANG) / N	1Y:2013			
	S REPORTING										
	required Substance of Concern info	ormation been reported?			⊠′	Yes		No	] n/a	a	
	Submitted by IMDS or other Cus	stomer format:		1172411188	1/1						_
Are polymeric p	arts identified with appropriate ISC	) marking codes?				Yes		No [	() n/a	a	
REQUESTE	Level 2 - Warrant with pro- Level 3 - Warrant with pro- Level 4 - Warrant and other Level 5 - Warrant with pro-	Refurbishment, or Addi heck one) d for designated appears duct samples and limited duct samples and compl ar requirements as define	ance items, an Appearance Approvo d supporting data submitted to cust tete supporting data submitted to cu	omer. Istomer	la a Mara	; (	Supplier or Change in Parts Prodi	Material Sou Part Process	ing tional Location		<del>-</del>
SUBMISSIC The results	ON RESULTS for dimensional mea	surements	material & functional tests		Берреа	irance ci	riteria	sta	tistical proces	ss package	
These resul	ts meet all drawing record r	equirements:			[2	<b>Y</b> ,	Yes [	] No		(if "NO" Explanation Rec	quired)
Mold / Cavit	y / Production Process		Complette Mechanism a	ssembly (Mechanism	/Foam/Trim	Cover	)				
Production Parate of 300 i	te samples represented by this art Approval Process Manual 4!  8 hours. It also certify that do is from this declaration below.  COMMENTS:  - MY-2013  - Retainer C	th Edition Requirement ocumented evidence of change from Arro	tative of our parts which were most. I further affirm that these saif such compliance is on file and own to "J"  (Lear ECN: 197495)	mples were produced a	t the production	on		and the second s			
is each Custo	mer Tool Properly tagged and	numbered?		X	Yes	No		n/a			-
Organization	Authorized Signature:						Date	N	ov.22th	.2011	_
Print Name	Arturo Sanchez		Phone No	+52 (844) 413-793	5 / 7975		FAX No	_			_
Title	Quality Manager	E-mail	asanchez@windso	ormachine.com							
PPAP Warrar Customer Sig	nature	Approved Pam M	USE ONLY (IF APPLICABLE)  Rejected  1 Whung  SHUNG	Other	Number (O-	ations!		Dat	e:   9	12/15/1 7495	<u> </u>
Print Name March	GFG-1001	PAM MU	2KUNG	Customer Tracking	ivounoet (Of	лопат)		_	' '		





1R · S-197 HR Part Name	Cust. Part Numbe	Lear Co #L0311774AA02ZYT WMM # CR3A-96611E24-A FORD # CR33-63611A08-EAW										
Shown on Drawing No.	Orig Part Number	Orig Part Number					Lear Co #L0311774AA02ZYT WMM # CR3A-96611E24-A FORD # CR33-63611A08-EAV					
Engineering Change Level			Rel. (1.2)					n	ated		13-APR.	-2011
Additional Engineering Cha	inges	N/A							ated		N/A	
Safety and/or Government	Regulation	Yes 😾	No 🗆	Purchase Ordei	No.					We	eight (kg)	1.0210
Checking Aid No.		Checking Ai	d Engineering Change Level			_				Da	ited	
ORGANIZATION MANUFA	ACTURING INF	ORMATION	ı		custo	MER:	SUBMIT	TAL INF	ORMA	TION		
Windsor Machine de Mexi Organization Name & Supp Paso de Servidumbre #19	her/Vendor Co	de	os		LEAR			onwsto	wn	***************************************	-MAANGARIA AMARIKA AMAR	
Street Address Saltillo, Coahulla		***************************************	25019 Méxic	-	Buyer / Bu			MY:2013				
City Region	i	Postal Code	Count	N-1-14	Application		Allojii	***************************************				
MATERIALS REPORTING Has customer-required Substance	of Concern informa	·	rted?	172412205 / (	<b>⊠</b> ″	Yes		No		n/a		
Submitted by IME	Da bi other Cosion	iei ionnat.		1124,122071	7.01							
Correction of Disc Tooling Inactive >  REQUESTED SUBMISSION Level 1 - W Level 2 - W	ON (Check at Id n nge(s) , Replacement, Re crepancy - than 1 year N LEVEL(Check 'arrant only (and for 'arrant with product	east one) furbishment, or ck one) r designated ap samples and li	Additional  pearance items, an Appearance Approval R mited supporting dala submitted to custome omplete supporting data submitted to custome	er,	O O	\$ (	Supplier or Change in Parts Prod		ource Cha ssing ditional Lo		ıt	
F=-7		•	defined by customer. omplete supporting data reviewed at organi.	zation's manufacturing loca	ation.							
SUBMISSION RESULTS The results for Moderate	mensional measure	ements	Trnaterial & functional tests		<b>Б</b> арреал	anca cr	iteria	<b>√</b> s	latistical p	process paci	kage	
These results meet all draw	ing record requ	irements:			×		es [	] No	)	(#*N	IO" Explanation Requi	ired)
Production Part Approval Proce ate of 300 / 8 hours. I also c my deviations from this declara XPLAINATION/COMMENTS: - I	ented by this war iss Manual 4th E eritify that docun tion below. MY-2013 Retainer cha	dition Require nented eviden	Complette Mechanism asserts and a secondarion of our parts which were mad ments. I further affirm that these samp ce of such compliance is on file and average of the compliance of the complian	e by a process that med les were produced at th ailable for review. I hav	ets all e productio		)					
s each Customer Tool Properly	r tagged and nun	nbered?	- J	X Ye	; []	No		n/a				
Organization Authorized Signat	ture:						ate	N	ov.22	2th.201	1	
rint Name Arturo Sanchez	z		Phone No	+52 (844) 413-7935 /	7975	F	AX No					
Quality Manage	er E	-mail	asanchez@windsorn	nachine.com							,	
PAP Warrant Dispostion:		Approved Pan	ER USE ONLY (IF APPLICABLE)  Rejected  MUSHUNG	Olher  Customer Tracking N	umber (Oct	ionali		Da			(15/11 5/19816	8
rint Name		, p-) e-(	- IVOM VNCO	Oustomer Hacking N	amoer (Opt	iviial)		_	. 1	v T ( V	11010	u



#### **Part Submission Warrant**

#### Lear Co. Description: Lear Co #L0311774AA02ZYU 1R C&S LEATHER, FRONT, H/R ASY PREMIUM WMM Description: WMM # CR3A-96611E24-A S-197 HR Front 4-Way ASM Soho Vinyl Black / Thread Blue FORD # CR33-63611A08-EAW Grabber. Part Name Cust. Part Number Lear Co #L0311774AA02ZYU CR3A-96611E24-A WMM # CR3A-96611E24-A FORD # CR33-63611A08-EAW Orig Part Number Shown on Drawing No. Rel. (1.2) 13-APR.-2011 Engineering Change Level Additional Engineering Changes N/A Yes 🗹 No Safety and/or Government Regulation Purchase Order No. Weight (kg) 1.0210 Checking Aid No. Checking Aid Engineering Change Level Dated ORGANIZATION MANUFACTURING INFORMATION CUSTOMER SUBMITTAL INFORMATION Windsor Machine de Mexico S de RL de CV. LEAR Co. IMA Bronwstown Organization Name & Supplier/Vendor Code Customer Name / Division Paso de Servidumbre #195, San Jose de los Cerritos Street Address Buyer / Buyer Code México S-197 (MUSTANG) / MY:2013 Saltillo, Coahuila 25019 Region Postal Code Country Application City MATERIALS REPORTING Yes No 🗌 Has customer-required Substance of Concern information been reported? 172412534 / 1 Submitted by IMDS or other Customer format: $\Box$ Yes No X Are polymeric parts identified with appropriate ISO marking codes? REASON FOR SUBMISSION (Check at least one) Initial Submission Change to Optional Construction or Material Supplier or Material Source Change Engineering Change(s) Change in Part Processing Tooling: Transfer, Replacement, Refurbishment, or Additional Parts Produced at Additional Location Correction of Discrepancy Other-please specify below Tooling fnactive > than 1 year REQUESTED SUBMISSION LEVEL(Check one) Ш Level 1 - Warrant only (and for designated appearance items, an Appearance Approval Report) submitted to customer Level 2 - Warrant with product samples and limited supporting data submitted to customer. Level 3 - Warrant with product samples and complete supporting data submitted to customer Level 4 - Warrant and other requirements as defined by customer. Level 5 - Warrant with product samples and complete supporting data reviewed at organization's manufacturing location. SUBMISSION RESULTS material & functional tests The results for dimensional measurements (if "NO" Explanation Required) These results meet all drawing record requirements: Complette Mechanism assembly (Mechanism/Foam/Trim Cover) Mold / Cavity / Production Process DECLARATION t affirm that the samples represented by this warrant are representative of our parts which were made by a process that meets all Production Part Approval Process Manual 4th Edition Requirements. I further affirm that these samples were produced at the production rate of 300 / 8 hours. I also certify that documented evidence of such compliance is on file and available for review. I have noted any deviations from this declaration below. - MY-2013 EXPLAINATION/COMMENTS: - Retainer change from Arrow to "J" Ford Concern #C12365505 (Lear ECN:197495) ΙχΙ ls each Customer Tool Properly lagged and numbered? Nov.22th.2011 Date Organization Authorized Signature: +52 (844) 413-7935 / 7975 FAX No Print Name Arturo Sanchez asanchez@windsormachine.com Quality Manager Title E-mail FOR CUSTOMER USE ONLY ( IF APPLICABLE) Approved Rejected PPAP Warrant Dispostion: Pan mushing 12/15/11 Customer Signature 197495 Customer Tracking Number (Optional) Print Name CFG-1001





#### **Part Submission Warrant**

Lear Co. Description: Lear Co #L0311775AA021TC 1R C&S CLOTH, FRONT, H/R ASY BASE/IUP WMM # CR3A-96611E24-A WMM Description: FORD # CR33-63611A08-AAW S-197 HR Front 4-Way ASM Speck Cloth Stone. Part Name Cust. Part Number Lear Co #L0311775AA021TC CR3A-96611E24-A WMM # CR3A-96611E24-A FORD # CR33-63611A08-AAW Shown on Drawing No. Orig Part Number Rel. (1.2) Engineering Change Level 13-APR.-2011 Dated Additional Engineering Changes N/A Safety and/or Government Regulation  $\Box$ Yes No Purchase Order No. Weight (kg) 1.0210 Checking Aid No. Checking Aid Engineering Change Level Dated ORGANIZATION MANUFACTURING INFORMATION **CUSTOMER SUBMITTAL INFORMATION** Windsor Machîne de Mexico S de RL de CV. LEAR Co. IMA Bronwstown Organization Name & Supplier/Vendor Code Customer Name / Division Paso de Servidumbre #195, San Jose de los Cerritos Street Address Buyer / Buyer Code Saltillo, Coahulla 25019 México S-197 (MUSTANG) / MY:2013 City Postal Code Application MATERIALS REPORTING Has customer-required Substance of Concern information been reported? Yes 🗌 No [ 172413342 / 1 Submitted by IMDS or other Customer format: Are polymeric parts identified with appropriate ISO marking codes? Yes No X REASON FOR SUBMISSION (Check at least one) Initial Submission Change to Optional Construction or Material Engineering Change(s) Supplier or Material Source Change Tooling: Transfer, Replacement, Refurbishment, or Additional Change in Part Processing Correction of Discrepancy Parts Produced at Additional Location Tooling Inactive > than 1 year Other-please specify below REQUESTED SUBMISSION LEVEL(Check one) Level 1 - Warrant only (and for designated appearance items, an Appearance Approval Report) submitted to customer Level 2 - Warrant with product samples and limited supporting data submitted to customer. Level 3 - Warrant with product samples and complete supporting data submitted to customer Level 4 - Warrant and other requirements as defined by customer. Level 5 - Warrant with product samples and complete supporting data reviewed at organization's manufacturing location. SUBMISSION RESULTS Mappearance criteria statistical process package material & functional tests The results for dimensional measurements These results meet all drawing record requirements: (if 'NO' Explanation Required) Mold / Cavity / Production Process Complette Mechanism assembly (Mechanism/Foam/Trim Cover) DECLARATION I affirm that the samples represented by this warrant are representative of our parts which were made by a process that meets all Production Part Approval Process Manual 4th Edition Requirements. I further affirm that these samples were produced at the production rate of 300 / 8 hours. I also ceritify that documented evidence of such compliance is on file and available for review. I have noted any deviations from this declaration below. - MY-2012.5 EXPLAINATION/COMMENTS: - Retainer change from Arrow to "J" Ford Concern #C12365505 (Lear ECN: 197495). Is each Customer Too! Properly tagged and numbered? Yes Nov.22th.2011 Organization Authorized Signature: Date +52 (844) 413-7935 / 7975 FAX No Arturo Sanchez asanchez@windsormachine.com Quality Manager FOR CUSTOMER USE ONLY (IF APPLICABLE) Approved Rejected PPAP Warrant Dispostion: Pan Mushung

Customer Tracking Number (Optional) 12/15/11 Date Customer Signature 197495 Print Name March CFG-1001



Lear Co. Description: Lear Co #L0311775AA025B8 1R C&S CLOTH, FRONT, H/R ASY BASE/IUP WMM # CR3A-96611E24-A WMM Description: FORD # CR33-63611A08-AAW S-197 HR Front 4-Way ASM Speck Cloth Black. Part Name Cust. Part Number Lear Co #L0311775AA025B8 CR3A-96611E24-A WMM # CR3A-96611E24-A FORD # CR33-63611A08-AAW Orig Part Number Shown on Drawing No. Rel. (1.2) 13-APR.-2011 Engineering Change Level Additional Engineering Changes N/A  $\Box$ Safety and/or Government Regulation Yes No Purchase Order No. 1.0210 Weight (kg) Checking Aid No. Checking Aid Engineering Change Level Dated ORGANIZATION MANUFACTURING INFORMATION **CUSTOMER SUBMITTAL INFORMATION** Windsor Machine de Mexico S de RL de CV. LEAR Co. IMA Bronwstown Organization Name & Supplier/Vendor Code Customer Name / Division Paso de Servidumbre #195, San Jose de los Cerritos Street Address Buyer / Buyer Code México S-197 (MUSTANG) / MY:2013 Saltillo, Coahulla 25019 Postal Code Application MATERIALS REPORTING No 🗌 Has customer-required Substance of Concern information been reported? 172415591 / 1 Submitted by IMDS or other Customer format: Are polymeric parts identified with appropriate ISO marking codes? REASON FOR SUBMISSION (Check at least one) Change to Optional Construction or Material Initial Submission Engineering Change(s) Supplier or Material Source Change Tooling: Transfer, Replacement, Refurbishment, or Additional Change in Part Processing Parts Produced at Additional Location Correction of Discrepancy Other-please specify below Tooling Inactive > than 1 year REQUESTED SUBMISSION LEVEL(Check one) Level 1 - Warrant only (and for designated appearance items, an Appearance Approval Report) submitted to customer Level 2 - Warrant with product samples and limited supporting data submitted to customer. Level 3 - Warrant with product samples and complete supporting data submitted to customer  $\square$ Level 4 - Warrant and other requirements as defined by customer. Level 5 - Warrant with product samples and complete supporting data reviewed at organization's manufacturing location. SUBMISSION RESULTS Mappearance criteria Slatistical process package material & functional tests The results for 🛮 🗹 dimensional measurements These results meet all drawing record requirements: (4"NO" Explanation Required) Complette Mechanism assembly (Mechanism/Foam/Trim Cover) Mold / Cavity / Production Process DECLARATION affirm that the samples represented by this warrant are representative of our parts which were made by a process that meets all Production Part Approval Process Manual 4th Edition Requirements. I further affirm that these samples were produced at the production rate of 300 / 8 hours, I also ceritify that documented evidence of such compliance is on file and available for review. I have noted any deviations from this declaration below. - MY-2013 EXPLAINATION/COMMENTS: - Retainer change from Arrow to "J" Ford Concern #C12365505 (Lear ECN:197495). Yes \_\_\_ No 🗌 is each Customer Tool Properly tagged and numbered? Nov.22th.2011 Organization Authorized Signature: Date +52 (844) 413-7935 / 7975 FAX No Print Name Arturo Sanchez Phone No asanchez@windsormachine.com Title Quality Manager FOR CUSTOMER USE ONLY (IF APPLICABLE) Approved Other Rejected PPAP Warrant Dispostion: Pam Mushing 12/15/11 Date: Customer Signature PAM MUSHUNG Customer Tracking Number (Optional) 197495 Print Name March CFG-1001



Lear Co. Description: Lear Co #L0319818AA025B8 1R C&S LEATHER, FRONT, H/R ASY PREMIUM WMM # CR3A-96611E24-A WMM Description: S-197 HR Front 4-Way ASM Soho Vinyl Black / Thread Black FORD # CR3V-63611A08-AAW Shelby Cust. Part Number Part Name Lear Co #L0319818025B8 CR3A-96611E24-A WMM # CR3A-96611E24-A FORD # CR3V-63611A08-AAW Orig Part Number Shown on Drawing No. 13-APR.-2011 Rel. (1.2) Engineering Change Level N/A Additional Engineering Changes Yes 😾 No 1.0210 Safety and/or Government Regulation Purchase Order No. Weight (kg) Checking Aid Engineering Change Level Checking Aid No. Dated ORGANIZATION MANUFACTURING INFORMATION **CUSTOMER SUBMITTAL INFORMATION** LEAR Co. IMA Bronwstown Windsor Machine de Mexico S de RL de CV. Organization Name & Supplier/Vendor Code Customer Name / Division Paso de Servidumbre #195, San Jose de los Cerritos Street Address Buyer / Buyer Code S-197 (MUSTANG) / MY:2013 Saltillo, Coahulla 25019 México Postal Code Country Application Region City MATERIALS REPORTING Yes Has customer-required Substance of Concern information been reported? 172423983 / 1 Submitted by IMDS or other Customer format: Yes No X Are polymeric parts identified with appropriate ISO marking codes? REASON FOR SUBMISSION (Check at least one) Change to Optional Construction or Material Initial Submission Supplier or Material Source Change Engineering Change(s) Change in Part Processing Tooling: Transfer, Replacement, Refurbishment, or Additional Parts Produced at Additional Location Correction of Discrepancy Other-please specify below Tooling Inactive > than 1 year REQUESTED SUBMISSION LEVEL(Check one) Level 1 - Warrant only (and for designated appearance items, an Appearance Approval Report) submitted to customer Level 2 - Warrant with product samples and limited supporting data submitted to customer. Level 3 - Warrant with product samples and complete supporting data submitted to customer Level 4 - Warrant and other requirements as defined by customer. П Level 5 - Warrant with product samples and complete supporting data reviewed at organization's manufacturing location. SUBMISSION RESULTS Pappearance criteria statistical process package material & functional tests  $\square$ The results for dimensional measurements These results meet all drawing record requirements: Complette Mechanism assembly (Mechanism/Foam/Trim Cover) Mold / Cavity / Production Process DECLARATION affirm that the samples represented by this warrant are representative of our parts which were made by a process that meets all Production Part Approval Process Manual 4th Edition Requirements. I further affirm that these samples were produced at the production rate of 300 / 8 hours, I also ceritify that documented evidence of such compliance is on file and available for review. I have noted any deviations from this declaration below. - MY-2013 EXPLAINATION/COMMENTS: - Retainer change from Arrow to "J" Ford Concern #C12482937 (Lear ECN: 197495) Yes is each Customer Tool Properly tagged and numbered? Nov.22th.2011 Date Organization Authorized Signature: +52 (844) 413-7935 / 7975 FAX No Arturo Sanchez Phone No Print Name asanchez@windsormachine.com Quality Manager Title FOR CUSTOMER USE ONLY (IF APPLICABLE) Approved Rejected PPAP Warrant Dispostion: 12/15/11 Customer Signature 197495 MUSHUNG Customer Tracking Number (Optional) Print Name March CFG-1001





Lear Co. Description: HR 1ST ROW MILLED PEBBLE VINYL-UMBER W/CASH THREAD WMM Description:

Lear Co #L0324467AA01AJ4 WMM # CR3A-96611E24-A

Part Name	S-197 HR Front 4-V W	Cust. Part Number		_	FORD # DR33-63611A08-BAW							
Shown on Drawing	3 No.	CR3/	A-96611E24-A	Orig Part Number				WMM a	# CR3A	1467AA01 <i>A</i> -96611E24 3611A08-E	-A	
Engineering Chan	ge Level		Rel. (1.2)					Dated		13-APR	2011	
Additional Enginee		N/A						Dated		N/A		
Safety and/or Gov	ernment Regulation	Yes 🗹 No		Purchase Order N	No.	_			w	eight (kg)	1	.0210
Checking Aid No.	***************************************	_Checking Aid Eng	ineering Change Level			_			Da	ated		
ORGANIZATION	MANUFACTURING IN	IFORMATION			CUSTO	MER S	UBMIT	TAL INFORM	ATION			
Windsor Machine	de Mexico S de RL d	le CV.		_	LEAR	Co. II	VIA Br	onwstown				
•	e & Supplier/Vendor Co nbre #195, San Jose o				Customer	Name /	Division					
Street Address	· · · · · · · · · · · · · · · · · · ·		) Méxic	_	Buyer / Bu			MV-2042				
Saltillo, Coahulla City	Region	Postal Code	Count	_	Application		MG//	WY:2013				
MATERIALS REP	ORTING											
Has customer-required	Substance of Concern infor	mation been reported?				Yes	Ш	No 📙	n/a			
Subm	litted by IMDS or other Custo	omer format:		172421386 / 1								
										<del></del>		
Are polymeric parts ide	ntified with appropriate ISO	marking codes?				Yes		No X	n/a			
Initial Engin Toolir Corre	IBMISSION (Check at Submission seering Change(s) ng. Transfer, Replacement, F ction of Discrepancy ng Inactive > than 1 year 3MISSION LEVEL(Che	Refurbishment, or Additio	onal			S C P	upplier or hange in arts Prod	Optional Construing Material Source Part Processing uced at Additional se specify below	Change	ial		
Leve	el 1 - Warrant only (and el 2 - Warrant with produ el 3 - Warrant with produ el 4 - Warrant and other	for designated appearant act samples and limited s act samples and complet requirements as defined	ce items, an Appearance Approval is supporting data submitted to custom e supporting data submitted to custor by customer. e supporting data reviewed at organ	er. omer								
SUBMISSION RES	SULTS dimensional measi	urements	Inaterial & functional tests		<b>₩</b> арреая	rance cri	teria	statistic	ai process pa	ckage		
These results mee	t all drawing record req	uirements:			ix	<b>y</b> γ	es [	] No	(if "	NO* Explanation Requ	ired)	
Mold / Cavity / Prod	duction Process		Complette Mechanism asse	embly (Mechanism/Foa	m/Trim C	over)						
Production Part Appr rate of 300 / 8 hou	oval Process Manual 4th rs. I also certify that docu his declaration below. rs: - MY-2013 - Retainer ch	Edition Requirements imented evidence of s name from Arrov	ive of our parts which were made. I further affirm that these sampl uch compliance is on file and av v to "J" Lear ECN: 197495 / 197	les were produced at the ailable for review. I have o	production	1						
is each Customer To-	ol Properly tagged and no	smbered?	<u> </u>	X Yes		No		n/a				
Organization Authori			語之			D	ate	Nov.	22th.20	11		
Print Name Artur	o Sanchez		Phone No	+52 (844) 413-7935 / 7	975	F	AX No					
Title Quali	ity Manager	E-mail	asanchez@windsorr	machine.com						<del></del>		
PPAP Warrant Dispo	stion:	Approved	SE ONLY (IF APPLICABLE)  Rejected	Other				Date:	12	2/15/11		
Customer Signature Print Name March GFG	1001		Mushung USHUNG	Customer Tracking Nu	mber (Opt	ional)		Date.	1974	1	1750	<u> </u>
<del>- 2006</del>												





### **Part Submission Warrant**

## Lear Co. Description: HR 1ST ROW MILLED PEBBLE VINYL-STONE W/CASH THREAD

WMM Description:

Lear Co #L0324467AA011TB WMM # CR3A-96611E24-A FORD # DR33-63611A08-BAW

S-197 H Part Name	R Front 4-V W	Vay ASM VI M CASHMERE 1	ILLED PEBBLE FREAD	STONE	Cust. Part Number	7		1000	# DN03*	33011700	
Shown on Drawing No		CR	3A-96611E24-	-A	Orig Part Number			WMI	M # CR3/	4467AA01 \-96611E2 63611A08	4-A
Engineering Change Level			Rel. (1.2)					Dal	ed _	13-AP	R2011
Additional Engineering Cha	nges	N/A						Dal	ed _		N/A
Safety and/or Government I		Yes 😾 No			Purchase Orde	No.			1	Weight (kg)	1.021
Checking Aid No.	•	Checking Aid E	ngineering Change	Level						Dated	
ORGANIZATION MANUFA	ACTURING IN	- IFORMATION				custo	MER SUBA	MITTAL INFO	RMATION		
Windsor Machine de Mexi	co S de RL d	le CV.				LEAR	Co. IMA	Bronwstov	vn		
Organization Name & Supp	lier/Vendor Co	ode		AW 1	-	Customer	Name / Division	on			
Paso de Servidumbre #19 Street Address	5, San Jose	de los Cernitos			•	Buyer / 8					
Saltillo, Coahulla City Region		Postal Code	)19	México Country	-	S-197 (i	MUSTANG) n	/ MY:2013			w
		, 00.0.		•							
MATERIALS REPORTING Has customer-required Substance	of Concern infor	mation been reported	?			$\mathbf{\Xi}'$	Yes 🗌	No [	] n/a		
Submitted by IMI	DS or other Cust	omer format:			172422000 /	0.01					_
							Yes 🔲	No [	n/a		_
Are polymeric parts identified with	appropriate ISO	marking codes?					165	NO Q	() IV		
REASON FOR SUBMISSIO  Initial Submission  Engineering Cha Tooling: Transfer	n inge(s)	least one) Refurbishment, or Add	ditional				Supplie Chang	e to Optional Co- er or Material So- e in Part Process	urce Change sing	terial	
Correction of Dis						占		roduced at Addi please specify be			
☐ Level 2 - W ☐ Level 3 - W ☐ Level 4 - W	Varrant only (and Varrant with prod Varrant with prod Varrant and other	for designated appear uct samples and limite uct samples and comp requirements as defi	rrance items, an Appeara ed supporting data subm plete supporting data sui ned by customer. plete supporting data rev	ritted to customer bmitted to custon	r. ner						
SUBMISSION RESULTS The results for	imensional meas	-vements	Material & func	tional tests		<b>⊘</b> аррез	arance criteria	sta	itistical process	package	
These results meet all draw						E	Yes	☐ No		(if "NO" Explanation	Required)
Mold / Cavity / Production F		1	Complette Mec	hanism asser	nbly (Mechanism/F	oam/Trim	Cover)				
	ess Manual 4th ceritify that doc ation below. MY-2013 Retainer c	Edition Requireme umented evidence of hange from Ari	nts. I further affirm that of such compliance is	at these sample on file and ava	es were produced at ti itable for review. I ha	ne production	on .				<u> </u>
is each Customer Tool Proper	ly tagged and n	umbered?		····	X	es 📗	No 🗌	n/a		****	
Organization Authorized Signa		, , , , , , , , , , , , , , , , , , ,	なきシー				Date	N	ov.22th.2	2011	
Print Name Arturo Sanch	ez		Phone No		+52 (844) 413-7935	17975	FAX	No		444	
Title Quality Manag	ger	E-mail	asanchez@	windsorn	nachine.com			···-	****		_
PPAP Warrant Dispostion:		FOR CUSTOMES	R USE ONLY ( IF APP	PLICABLE)	Other						
Customer Signature		Pam	mushe	128				. Da		12/15/	
Print Name GFG-1001		PAM 1	<u> YUSHUNG</u>		_Customer Tracking	Number (O	ptional)		1974	95/19-	1150



# Lear Co. Description: HR 1ST ROW MILLED PEBBLE VINYL-BLACK W/BLACK THREAD

Lear Co #L0324467AA01JAX

Part Name	S-197 HR Fro	WMM Descrip nt 4-Way ASM VI M W/BLACK TR	ILLED PEBBLE BLA	ACK	Cust. Part Number		_					A-96611 ·63611A 	E24-A .08-BAW	1
Shown on E	Prawing No.	CR	3A-96611E24-A		Orig Part Number		-		V	VMM #	# CR3/	24467A/ A-96611 63611A		<i>l</i>
Engineering	Change Level	BACCADO.	Rel. (1.2)							Dated		13-	APR20	)11
Additional E	ngineering Changes	N/A								Dated			N/A	
Safety and/o	or Government Regulat	ion Yes 😾 No			Purchase Order	No.	_					Weight (kg	,	1.0210
Checking Ai	d No.	Checking Aid E	ngineering Change Level				-					Dated		
ORGANIZA	TION MANUFACTUR	ING INFORMATION				CUSTON	MER	SUBMIT	TAL I	NFORM	ATION			
Windsor Ma	achine de Mexico S de	RL de CV.				LEAR	Co. I	MA B	onws	stown				
	n Name & Supplier/Ver ryldumbre #195, San					Customer I	Name /	Division						
Street Addre		250	119	México		Buyer / Buy S-197 (M			MY:20	13				
City	Region	Postal Code		Country		Application	1	,						
	S REPORTING required Substance of Concr	ern information been reported	?			<b>2</b>	Yes		No		n/a			
	Submitted by IMDS or oth	er Customer format:			172423056									
Aro polymoria	earts identified with appropria	ste ISO marking codee?			Emilion		Yes		No	· [x]	n/a			
	OR SUBMISSION (Che Initial Submission Engineering Change(s)	ock at least one) ement, Refurbishment, or Ado	litional				; ;	Change to Supplier of Change in	o Optiona or Materia o Part Pro duced at	al Construct al Source ( ocessing Additional	ction or Ma Change	iterial		
REQUESTE	Level 2 - Warrant with Level 3 - Warrant with Level 4 - Warrant ar	ily (and for designated appea th product samples and limite th product samples and comp id other requirements as defir	rance items, an Appearance Ap d supporting data submitted to lete supporting data submitted ted by customer. lete supporting data reviewed	customer. I to custom	er		_							
SUBMISSIC	N RESULTS	al measurements	Material & functional to	ests		<b>✓</b> appeara	ance c	riteria	$\Gamma V$	statistica	al process	package		
	s meet all drawing reco					<u></u>	1.0	Yes [		No.	•	(if "NO" Explana	tion Required)	
	y / Production Process		Complette Mechanis	m assem	ibly (Mechanism/Fo	am/Trim C	over)							
Production Parate of 300 /	e samples represented by int Approval Process Man- 8 hours. I also certify the from this declaration bet  COMMENTS - MY-20 - Retain	ual 4th Edition Requirement at documented evidence of ow. 013 ner change from Arr	tative of our parts which we ots. I further affirm that these if such compliance is on file ow to "J"  ow to "J"  (Lear ECN: 197495	e samples and avail	swere produced at the able for review. I have	e production								
ls each Custo	mer Tool Properly lagged	and numbered?	,		X Ye	s 🔲	No		n/a		A	***		
Organization	Authorized Signature:							Date		Nov.	22th.2	011		
Print Name	Arturo Sanchez		Phone No		+52 (844) 413-7935 /	7975	!	FAX No						
Title	Quality Manager	E-mail	asanchez@win	dsorm	achine.com								·	
PPAP Warran Customer Sig		FOR CUSTOMER Approved Oam	USE ONLY (IF APPLICAE  Rejected  Mushung	)	Other					Date:	-	12/15	<del></del>	
Print Name March	GFG-1001	PAM M	VUS HUNG		Customer Tracking N	umber (Opti	ional)			19.	749	5/19	1750	





## Lear Co. Description: HR 1ST ROW MILLED PEBBLE VINYL-BLACK W/CASH THREAD

Lear Co #L0324467AA015B8

S-197 F	WMM Descri WR Front 4-Way ASM VI I W/CASHMERE	ption: MILLED PEBBLE BLACK	Cust. Part Number		F		R3A-96611E24 R33-63611A08-E	
Shown on Drawing No.	CF	3A-96611E24-A	Orig Part Number			WMM # C	_0324467AA015 CR3A-96611E24 R33-63611A08-E	-A
Engineering Change Level		Rel. (1.2)				Dated	13-APR	₹2011
Additional Engineering Cha	nges N/A					Dated	N	'A
Safety and/or Government	Regulation Yes 🖼 No		Purchase Order	No.			Weight (kg)	1.0210
Checking Aid No.	Checking Aid E	ngineering Change Level					Dated	
ORGANIZATION MANUFA Windsor Machine de Mexi	ACTURING INFORMATION			CUSTOMER		L INFORMATIO	ON	
Organization Name & Supp			<u> </u>	Customer Name	e / Division	NSIOWII		
Saltillo, Coahuila		019 Méxi		S-197 (MUST		2013		
·	Postal Code  of Concern information been reported  DS or other Customer format:	Cour	1724211386	Application Yes		No 🗌	n/a	-
Correction of Dis- Tooling Inactive 3  REQUESTED SUBMISSION Level 1 - W Level 2 - W	ON (Check at least one)  nge(s) , Replacement, Refurbishment, or Ad prepancy I than 1 year  N LEVEL(Check one) arrant only (and for designated appear arrant with product samples and limit	ditional rance items, an Appearance Approval ad supporting data submitted to custon plete supporting data submitted to custon	ner.	Yes	Change to Optic Supplier or Mat Change in Part	at Additional Loca	oge	-
_	arrant and other requirements as defi arrant with product samples and com	ned by customer.  Slete supporting data reviewed at orga	nization's manufacturing loc	ation.				
The execute the San San	mensional measurements	material & functional tests		<b>☑</b> appearance (	criteria 🔽	statistical pro	ocess package	
These results meet all drawi	ng record requirements:			<b>X</b>	Yes 🗌	No	(#*NO* Explanation Requ	uired)
Production Part Approval Proce rate of 300 / 8 hours. I also cany deviations from this declara EXPLAINATION/COMMENTS:	ented by this warrant are represer ss Manual 4th Edition Requireme eritify that documented evidence of tion below. MY-2013 Retainer change from Arr	Complette Mechanism ass tative of our parts which were madnls. I further affirm that these sample such compliance is on file and an own to "J"	le by a process that meet ples were produced at the railable for review. I have	s all production	)			
Is each Customer Tool Properly	tagged and numbered?		X Yes	. No	n	/a		•
Organization Authorized Signat	ure:	Aria D			Date	Nov.22t	h.2011	
Print Name Arturo Sanchez  Fitte Quality Manage	***************************************	Phone No asanchez@windsor	+52 (844) 413-7935 / I	7975	FAX No			
PPAP Warrant Disposition:	FOR CUSTOMER Approved	USE ONLY (IF APPLICABLE)  Rejected	Other			Date:	12/15/11	
Print Name GFG-1991	PAM MU	SHUNG	Customer Tracking Nu	mber (Optional)		1974	195/19775	50