



# PPAP Submission Warrant

**PART INFORMATION**

Part Name BRACKET ASY -Muffler Inlet Cust. Part Number 6C24-5A242-BA  
 Shown on Drawing Number 6C24-5A242-BA Organization Part Number 6C24-5A242-BA  
 Engineering Change Level REL Dated 4/20/04  
 Additional Engineering Changes N/A Dated N/A  
 Safety and/or Government Regulation  Yes  No Purchase Order No. N/A Weight (kg) 0.3618 KG  
 Checking Aid Number 1961 Checking Aid Engineering Change Level REL Dated 4/20/04

**ORGANIZATION MANUFACTURING INFORMATION**

Windsor Machine & Stamping LTD / W739J  
 Organization Name and Supplier/vendor Code  
26655 Northline Road  
 Street Address  
Taylor, Michigan 48180 US  
 City Region Postal code Country

**CUSTOMER SUBMITTAL INFORMATION**

Ford Motor Company  
 Customer Name/Division  
George Berletic / GKB5  
 Buyer/Buyer Code  
TE4 Econline  
 Application

**MATERIALS REPORTING**

Has customer-required Substances of Concern Information been reported?  Yes  No  
 Submitted by IMDS or other customer format: \_\_\_\_\_  
 If submitted by IMDS, enter Module ID number, version and date transmitted: 52190440

Are polymeric parts identified with appropriate ISO marking codes?  Yes  No  n/a

**REASON FOR SUBMISSION (Check at least one)**

Initial submission  
 Engineering Change(s)  
 Tooling: Transfer, Replacement, Refurbishment, or additional  
 Correction of Discrepancy  
 Tooling Inactive > than 1 year

Change to Optional Construction or Material  
 Supplier or Material Source Change  
 Change in Part Processing  
 Parts produced at Additional Location  
 Other - please specify below

**REQUESTED SUBMISSION LEVEL (Check one)**

Level 1 - Warrant only (and for designated appearance items, an Appearance Approval Report) submitted to customer.  
 Level 2 - Warrant with product samples and limited supporting data submitted to customer.  
 Level 3 - Warrant with product samples and complete supporting data submitted to customer.  
 Level 4 - Warrant and other requirements as defined by customer.  
 Level 5 - Warrant with product samples and complete supporting data reviewed at supplier's manufacturing location.

**SUBMISSION RESULTS**

The results for  dimensional measurements,  material and functional tests  appearance criteria  statistical process package  
 These results meet all design requirements  Yes  No. (If "No" - Explanation Required).  
 Mold / Cavity / Production Process(es) Coin, Pierce, Bend, Bolt Assembly

**DECLARATION**

I affirm that the samples represented by this warrant are representative of our parts which were made by a process which meets all Production Part Approval Process Manual 4th Edition requirements including all Ford-specific requirements. I further affirm that these samples were produced at the production rate of 1800 / 8 hours using 1 production streams. I also certify that documented evidence of such compliance is on file and is available for review. I have noted any exceptions from this declaration below.

**EXPLANATION/COMMENTS**

\_\_\_\_\_

Is each Customer Tool properly tagged and numbered?  Yes  No  n/a

Organization Authorized Signature Ana Chau Date 18-Apr-08  
 Print Name Ana Chau Phone No. 519-737-7155 Fax No. 519-737-7102  
 Title PPAP Coordinator Email achau@windsormachine.com

**FOR FORD USE ONLY**

PPAP  Non-PPAP

Phased PPAP Warrant Status:  Approved  Rejected  Interim Accepted

Customer Signature [Signature] Date 6/24/08  
 Print Name Syed Ahmed e-mail \_\_\_\_\_

if Non-PPAP indicates the part does not satisfy one or more PPAP requirements and is considered incomplete until all PPAP requirements are satisfied.

**Interim Status (to be completed by the Organization)**

Engineering Authorization \_\_\_\_\_ Alert, Temp. PCM, TPD Number \_\_\_\_\_  
 Description: (Incomplete PPAP Requirements) \_\_\_\_\_