

Part Name DWG: BRACE ASM - PUBX S/PNL FRT Part Number 15102442

Safety and/or Government Regulation Yes No Engineering Drawing Change Level 008 Dated 10 Mar-03
Additional Engineering Changes N/A Dated N/A
Shown on Drawing No. 97253716 Purchase Order No. 1739 Weight (kg) 0.4212
Checking Aid No. - Engineering Change Level 008 Dated 10 Mar-03

SUPPLIER MANUFACTURING INFORMATION

SUBMISSION INFORMATION

Windsor Machine & Stamping Ltd. 607396215
Supplier Name & Supplier code

Dimensional Materials/Functional Appearance

26655 Northline Road
Street Address

Customer Name/Division General Motors

Taylor, Michigan 48180
City/Prov/Postal Code

Buyer/Buyer Code _____

Application _____

Note: Does this part contain any restricted or reportable substances. Yes No
Are plastic pieces identified with appropriate ISO marking codes Yes N/A No

REASON FOR SUBMISSION

- Initial Submission
- Engineering Change(s)
- Tooling: Transfer, Replacement, Refurbishment, or additional
- Correction of Discrepancy
- Tooling Inactive > than 1 year
- Change to Optional Construction or Material
- Sub-Supplier or Material Source Change
- Change in Part Processing
- Parts Produced at Additional Location
- Other - please specify

REQUESTED SUBMISSION LEVEL (Check one)

- Level 1 - Warrant only (and for designated appearance items, and Appearance Approval report) submitted to customer.
- Level 2 - Warrant with product samples and limited supporting data submitted to customer.
- Level 3 - Warrant with product samples and complete supporting data submitted to customer.
- Level 4 - Warrant and other requirements as defined by customer.
- Level 5 - Warrant with product samples and complete supporting data reviewed at supplier's manufacturing location.

SUBMISSION RESULTS

The results for dimensional measurements material & functional tests appearance criteria statistical process package

These results meet all drawing and specification requirements: Yes No (If "NO" - Explanation Required)

Mold / Cavity / Production Process _____

DECLARATION

I hereby affirm that the samples represented by this warrant are representative of our parts, have been made to the applicable Production Part Approval Process Manual 3rd Edition Requirements. I further warrant these samples were produced at the production rate of _____ / 8 hours. I have noted any deviations from this declaration below:

EXPLANATION/COMMENTS: * De-tiering - Windsor Machine will now ship directly to GM *

Print Name Phil Fairley Title Quality Director Phone #. 313-961-8844 Fax #. 519-737-7102

Supplier Authorized Signature Phil Fairley Date 5 Dec-05

FOR CUSTOMER USE ONLY

Part Warrant Disposition Approved Rejected Other
Part Functional Approval Approved Waived

Customer Name _____ Customer Signature _____ Date _____



Global Quality Tracking System

Monday, December 12, 2005

PPAP Report

Activity Code : 3486121

Part Detail

Part Number	Part Name	Drawing Number	Make From	Color
15102442	BRACE ASM-PUBX S/PNL FRT	QADT		

Supplier Detail

Supplier Name :	WINDSOR MACHINE & STAMPING LTD	Print Date :	12 Dec 2005
City :	TAYLOR	Buyer :	7CD
State/Province :	MI		
Mfg.Duns :	607396215		

Submission Detail

	Status	Status Date	Expiration Date	Layout Area :	01TH
Shipping :	Approved	09-Dec-2005		Submission Level :	3
Sample :	Approved	09-Dec-2005		Additional Info Code :	
	Drivers		Location	Samples Req'd :	0
Dimension/Statistic :	A:DIM Approved		01TH	Receive Date :	09-Dec-2005
Appearance/Color :	A:APP Approved		01TH	Sample ECL :	Rel
Function/Durability :	A:Not Requested		01TH	Sample Dwg Date:	12-Nov-2001
Material :	A:Fully Approved		01TH	Sample EWO:	APBDA
Matching (GME Only) :	A:Not Requested		01TH	Latest ECL :	
Trial Run (GME Only) :	A:Not Requested		01TH	Latest Dwg Date :	20011112
IMDS (GME/GMPT Only) :	A:Not Requested		01TH	Latest EWO :	APBDA
				Sample Create Date :	24-Nov-2005

Submission Reason :	Tool: Trans/Rep/Ref
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Comment Detail
