DAIMLERCHRYSLER / FORD / GENERAL MOTORS

Part Submission Warrant

DAIMLERCHRYSLER / FORD / GENERAL MICHOR	
Part Name Hanger Center Muffler	Part Number 11.23.164.49.2.91
Safety and/or Government Regulation Yes X No Engineering Drawing	Change Level B Dated 20 Jun-05
	Dated NVA
Additional Engineering	V/A
3 OW O Didwing No. 11,23,104,47,2,71	
Oncoming the tro-	
SUPPLIER MANUFACTURING INFORMATION SUBMISSION INFORMATION X Dimensional Materials/Functional Appearance	
Windsor Machine & Stamping Ltd. 5100/03 A Supplier Code	
	Customer Name/Division <u>Fherspaecher North America</u>
26655 Northline Road Street Address	Buyer/Buyer Code Bill Petrusha
Taylor, Michigan 48180 City/Prov/Postal Code	Application M Class
Note: Does this part contain any restricted or reportable substance	es. Yes X No
Are plastic pieces identified with appropriate ISO marking co	
Are plastic pieces identified with appropriate 100 marking of	L
REASON FOR SUBMISSION	Control of the state of Material
Initial Submission	Change to Optional Construction or Material
X Engineering Change(s)	Sub-Supplier or Material Source Change
Tooling: Transfer, Replacement, Refurbishment, or additional Change in Part Processing	
Correction of Discrepancy	Parts Produced at Additional Location
Tooling Inactive > than 1 year	Other – please specify
REQUESTED SUBMISSION LEVEL (Check one)	
Level 1 – Warrant only (and for designated appearance items, and Appearance Approval report) submitted to customer.	
Level 2 – Warrant with product samples and limited supporting data submitted to customer.	
Level 3 – Warrant with product samples and complete supporting data submitted to customer.	
Level 4 – Warrant and other requirements as defined by customer.	
Level 5 – Warrant with product samples and complete supporting data reviewed at supplier's manufacturing location.	
SUBMISSION RESULTS	
The results for X dimensional measurements material & funct	
These results meet all drawing and specification requirements:	
Mold / Cavity / Production Process Draw/Straight/Head/ Form/Cut/Coin/Weld	
DECLARATION	
I hereby affirm that the samples represented by this warrant are representative of our parts, have been made to the applicable Production Part Approval Process Manual 3 rd Edition Requirements. I further warrant these samples were produced at the production rate of 1000 / 8 hours. I have noted any deviations from this declaration below:	
EXPLANATION/COMMENTS: Width on bracket legs increased from 5mm to 9mm (change does not affect process)	
Print Name Phil Fairley Title Quality Director Phone #. 313-961-8844 Fax #. 519-737-7102	
Supplier Authorized Signature PHIL FAIRLEY Date September 2, 2005 FOR CUSTOMER USE ONLY	
Part Warrant Disposition Approved Rejected Part Functional Approval Approved	
Customer Name ERIK SIEGERTZ Customer S	