DAIMLERCHRYSLER / FORD / GENERAL MOTORS

Part Submission Warrant

Part Name Brace Asm – Transfer Case LH	Part Number 1567 2807
Safety and/or	
Government Regulation $oxed{oxed{\square}}$ Yes $oxed{f X}$ No Engineering Drawing	
	N/A Dated N/A
Shown on Drawing No. 1567 2807 Purchase Orde	
Checking Aid No. <u>1567 2807</u> Engineering Chang	e Level Dated 25 My-99
SUPPLIER MANUFACTURING INFORMATION	SUBMISSION INFORMATION
Windsor Machine & Stamping Ltd. 607396215	X Dimensional X Materials/Functional Appearance
Supplier Name & Supplier code	Customer Name/Division General Motors Truck
26655 Northline Road	
Street Address	Buyer/Buyer Code Eric Breitfeld - T82
Taylor, Michigan 48180	Application
City/Prov/Postal Code	
Note: Does this part contain any restricted or reportable substanc	es. Yes X No
Are plastic pieces identified with appropriate ISO marking co	odes Yes N/A No
REASON FOR SUBMISSION	
Initial Submission	Change to Optional Construction or Material
Engineering Change(s)	Sub-Supplier or Material Source Change
Tooling: Transfer, Replacement, Refurbishment, or additional	
Correction of Discrepancy	Parts Produced at Additional Location
· ·	
Tooling Inactive > than 1 year REQUESTED SUBMISSION LEVEL (Check one)	X Other – please specify
X Level 1 – Warrant only (and for designated appearance items	and Appearance Approval report) submitted to customer
Level 2 – Warrant with product samples and limited supportin	
Level 3 – Warrant with product samples and complete support	
Level 4 – Warrant and other requirements as defined by cust	
Level 5 – Warrant with product samples and complete support	rting data reviewed at supplier's manufacturing location.
SUBMISSION RESULTS	
The results for $\begin{tabular}{c} X \end{tabular}$ dimensional measurements $\begin{tabular}{c} X \end{tabular}$ material & function	onal tests appearance criteria statistical process package
These results meet all drawing and specification requirements:	X Yes No (If "NO" - Explanation Required)
Mold / Cavity / Production Process Coin, Pierce, Bend, Weld	
DECLARATION	
I hereby affirm that the samples represented by this warrant are reproduction Part Approval Process Manual 3 rd Edition Requirements production rate of/8 hours. I have noted any deviation	s. I further warrant these samples were produced at the
EXPLANATION/COMMENTS: * To update warrant to lates	t date and level *.
Print Name Phil Fairley Title Quality Direc	
Supplier Authorized Signature	Date October 3, 2003
Part Warrant Disposition Approved Rejected	MER USE ONLY Approved Approved
Other	Waived
Customer Name Customer Signature	I to the second

PPAP Status Inquiry

Activity Code: 8382364

Part Grouping Indicator: Y

Part Number: 15672807 Part Number Suffix:

Part Name:

BRACE ASM-TRFER

CASE

Duns Number: 607396215

Supplier Name: WINDSOR MACHINE &

STAMPING LTD

View Part Group for this Submission

Status Update Approve Pending									
	Status	Status Date		P.O.		Submission Level:	1		
Shipping:	APPROVED	06-OCT-2003		Υ		Layout Area:	0XPT	?	
Sample:	APPROVED	06-OCT-2003				Samples Reqd:	0		
			Inspector						
Dimensional:	APPROVED	03-APR-2001	XPTS71	?	Ir	nterim Expiration Date:			
Appearance:	NOT REQUESTED	06-OCT-2003		?		Sample ECL:	016		
Statistical:	NOT REQUESTED	06-OCT-2003		?		Sample Dwg Date:	25-MAY-1999		
Color Durability:	NOT REQUESTED	03-APR-2001		?		Sample EWO:	AB1N7B		
Durability:	NOT REQUESTED	06-OCT-2003		?		Latest ECL:	016		
Function:	NOT REQUESTED	06-OCT-2003		?		Latest Dwg Date:	19990525		
Material:	NOT REQUESTED	06-OCT-2003		?		Latest EWO:	AB1N7B		
Match Check:	NOT REQUESTED	03-APR-2001		?		Additional Info Code:			
Trial Run:	NOT REQUESTED	03-APR-2001		?		Sample Create Date:	06-OCT-2003		
						Receive Date:	06-OCT-2003		
Sub	mission Reason:	Engineerin	ng Change			Phase:	Production		

IMDS/GMW3059 Accepted: IMDS/GMW3059 Comments:

Submission Report