

Part Submission Warrant CHRYSLER / FORD / GENERAL MOTORS

Part Name Brace Gen RR Part Number 2450 7942

Safety and/or
 Government Regulation Yes No Engineering Change Level 006 Dated 23 May-01
 Additional Engineering Changes N/A Dated N/A
 Shown on Drawing No. 2450 7942 Purchase Order No. _____ Weight .380 kg
 Checking Aid No. 2450 7942 Engineering Change Level 006 Dated 23 May-01

SUPPLIER MANUFACTURING INFORMATION

Windsor Machine & Stamping 607396215
 Supplier Name Supplier Code

5725 Outer Drive, RR#1
 Street Address

Windsor, Ontario N9A 6J3
 City/Prov/Postal Code

SUBMISSION INFORMATION

Dimensional Materials/Functional Appearance

Customer Name/Division General Motors

Buyer/Buyer Code _____

Application _____

REASON FOR SUBMISSION

- | | |
|---|--|
| <input type="checkbox"/> Initial Submission | <input type="checkbox"/> Change to Optional Construction or Material |
| <input type="checkbox"/> Engineering Change(s) | <input type="checkbox"/> Sub-Supplier or Material Source Change |
| <input type="checkbox"/> Tooling: Transfer, Replacement, Refurbishment, or additional | <input type="checkbox"/> Change in Part Processing |
| <input type="checkbox"/> Correction of Discrepancy | <input type="checkbox"/> Parts Produced at Additional Location |
| <input checked="" type="checkbox"/> Other - please specify | |

REQUESTED SUBMISSION LEVEL (Check one)

- Level 1 - Warrant, Appearance Approval Report (for designated appearance items only).
- Level 2 - Warrant, Parts, Drawings, Inspection Results, Laboratory and Functional Results, Appearance Approval Report.
- Level 3 - At Customer Location - Warrant, Parts, Drawings, Inspection Results, Laboratory and Functional Results, Appearance Approval Report, Process Capability Results, Capability Study, Process Control Plan, Gauge Study, FMEA.
- Level 4 - Per Level 3, but without parts.
- Level 5 - At Supplier Location - Warrant, Parts, Drawings, Inspection Results, Laboratory and Functional Results, Appearance Approval Report, Process Capability Results, Capability Study, Process Control Plan, Gauge Study, FMEA

SUBMISSION RESULTS

The results for dimensional measurements material & functional tests appearance criteria
 statistical process package

These results meet all drawing and specification requirements: Yes No (If "NO" - Explanation Required)

DECLARATION

I affirm that the samples represented by this warrant are representative of our parts and have been made to the applicable customer drawings and specifications and are made from specified materials on regular production tooling with no operations other than the regular production process. I have noted any deviations from this declaration below:

EXPLANATION/COMMENTS: **** To update warrant to latest date and level ****

Print Name Phil Fairley Title Quality Director Phone 313-961-8844

Supplier Authorized Signature *Phil Fairley* Date October 3, 2003

FOR CUSTOMER USE ONLY

Approved Rejected Other

Part Disposition
 Customer Name _____ Customer Signature _____ Date _____

cc: Rosemarie

PPAP Sample Matrix

Step 1. Identify the Part(s) and Supplier

Enter the Part Number and Suffix: ? Click [List Duns Codes](#)

Then choose Duns Code: ?
 Click [Continue](#) to fill Sample Matrix

Step 2. Select the Desired Sample

[Create Next Sample](#) [Create GME Sample](#)

Activity Code	Sample Create Date	Suffix	Master Indicator	Layout Area	Receive Date	ECL	ECL Date	EWD	Multiple Tools	Shipping Status	Sample Status	Sample Status Date
8382395	06-OCT-2003 10:20:31		α	0XPT	06-OCT-2003	006	23-MAY-2001	FW984F	N	APPROVED	APPROVED	06-OCT-2003
5017939	07-DEC-1998 08:58:03		α	0XL400	13-JAN-1999	005	15-DEC-1998		N	APPROVED	APPROVED	13-JAN-1999
5017938	26-OCT-1998 13:31:32		α	0XL400	02-NOV-1998	001	23-JUN-1998		N	EXPIRED INTERIM - C	EXPIRED INTERIM - C	02-JUL-2000
5017937	15-SEP-1998 08:59:15		α	0XL400	13-OCT-1998	001	23-JUN-1997		N	EXPIRED INTERIM - C	EXPIRED INTERIM - C	02-JUL-2000
5017936	12-AUG-1998 14:05:22		α	0XL400	11-SEP-1998	001	23-JUN-1997		N	EXPIRED INTERIM - C	EXPIRED INTERIM - C	02-JUL-2000
5017935	23-JUL-1998 15:59:11		α	0XL400	12-AUG-1998	001	23-JUN-1997	NA	N	EXPIRED INTERIM - C	EXPIRED INTERIM - C	02-JUL-2000
5017934	17-JUN-1998 10:42:13		α	0XL400	23-JUL-1998	REL	09-APR-1998		N	EXPIRED INTERIM - C	EXPIRED INTERIM - C	02-JUL-2000
5017933	23-APR-1998 08:51:47		α	0XL400	17-JUN-1998	REL	09-APR-1998		N	EXPIRED INTERIM - C	EXPIRED INTERIM - C	02-JUL-2000
5017932	23-MAR-1998 10:59:50		α	0XL400	23-APR-1998	001	23-JUN-1997		N	EXPIRED INTERIM - C	EXPIRED INTERIM - C	02-JUL-2000
5017931	19-FEB-1998 13:11:39		α	0XF100	23-MAR-1998	001	23-JUN-1997		N	EXPIRED INTERIM - C	EXPIRED INTERIM - C	02-JUL-2000
5017930	17-FEB-1998 08:23:49		α	0XL400	17-FEB-1998	003	23-JUN-1997		N	EXPIRED INTERIM - C	EXPIRED INTERIM - C	02-JUL-2000
5017929	16-DEC-1997 22:01:47		α	0XF100	13-FEB-1998	3	23-JUN-1997		N	EXPIRED INTERIM - C	EXPIRED INTERIM - C	02-JUL-2000

Click [Return](#) to return to the top of this page

PPAP Administrator Master Sample Override:
 Move Radio Button to Proper Sample and Select
[Override Master](#)

PPAP Status Inquiry

Activity Code: 8382395 **Part Grouping Indicator:** Y

Part Number: 24507942 **Part Number Suffix:** **Part Name:** BRACE-GEN RR

Duns Number: 607396215 **Supplier Name:** WINDSOR MACHINE & STAMPING LTD

View **Part Group** for this Submission

Status Update **Approve Pending**

	Status	Status Date		P.O.	Submission Level:	5	
Shipping:	APPROVED	06-OCT-2003		Y	Layout Area:	0XPT	<input type="checkbox"/>
Sample:	APPROVED	06-OCT-2003			Samples Req'd:	0	
				Inspector			
Dimensional:	APPROVED	13-JAN-1999	XPTS71	<input type="checkbox"/>	Interim Expiration Date:		
Appearance:	NOT REQUESTED			<input type="checkbox"/>	Sample ECL:	006	
Statistical:	NOT REQUESTED	06-OCT-2003		<input type="checkbox"/>	Sample Dwg Date:	23-MAY-2001	
Color Durability:	NOT REQUESTED	06-OCT-2003		<input type="checkbox"/>	Sample EWO:	FW964F	
Durability:	NOT REQUESTED	06-OCT-2003		<input type="checkbox"/>	Latest ECL:	006	
Function:	NOT REQUESTED	06-OCT-2003		<input type="checkbox"/>	Latest Dwg Date:	20010523	
Material:	NOT REQUESTED	06-OCT-2003		<input type="checkbox"/>	Latest EWO:	FW964F	
Match Check:	NOT REQUESTED			<input type="checkbox"/>	Additional Info Code:		
Trial Run:	NOT REQUESTED			<input type="checkbox"/>	Sample Create Date:	06-OCT-2003	
					Receive Date:	06-OCT-2003	
Submission Reason:				Engineering Change	Phase:	Production	

IMDS/GMW3059 Accepted: **IMDS/GMW3059 Comments:**

Submission Report **Traveler**

Enter Tool ID: