DAIMLER Chrysler Ford





Part Submission Warrant

Part Name D258 Assembly		Cust. Part Number	BG13-54610A60-AA		
Shown on Drawing No. BG13-54610A60-AA		Orig Part Number	BG13-54610A60-AA		
Engineering Change Level A	A Rel Level	C12271034	Dated	8-Jun-10	
Additional Engineering Changes	Armature (BA-Le	evel) / EPP Level (CC-Lev	el) Dated	Armature (29/02/2008) EPP (21/11/2006)	
Safety and/or Government Regulation	X Yes No	Purchase Order No.		_Weight (kg)0.6521	
Checking Aid No Checking Aid Engineering Change Level Dated					
ORGANIZATION MANUFACTURING INFORMATION CUSTOMER SUBMITTAL INFORMATION					
Windsor Machine & Stamping (2009) Ltd. (G&R #3) Lear / Ford Motor					
1-			Name / Division		
7085 Smith Industrial Drive Jerry Nozewski / Duane Herring Street Address Buyer / Buyer Code					
Windsor, Ontario NOR	1J0 Canada	D258 / Ford F			
City Region Postal		<u> </u>			
	·	••			
MATERIALS REPORTING		 1			
Has customer-required Substance of Concern inf	formation been reported?	Yes X	No n/a	l	
Out - West to 19400 as all as Outle		IMDS ID# 142717	285		
Submitted by IMOS or other Custo	mer format:	111100 10# 1427 17	000		
Are polymeric parts identified with appropriate IS	O markino codes?	☐ Yes	□ No 😧 n/a	.	
Are polyment parts identified with appropriate 15	O marking codes?	res	- NO X 11/2	'	
REASON FOR SUBMISSION (Check	at least one)				
x Initial Submission Change to Optional Construction or Material					
Engineering Change(s)			Supplier or Material Source		
Tooling: Transfer, Replacement, Refurbishment, or Additional Change in Part Processing					
Correction of Discrepancy			Parts Produced at Addition	al Location	
Tooling Inactive > than 1 year			Other-please specify below	,	
REQUESTED SUBMISSION LEVEL (Check one)					
Level 1 - Warrant only (and for designated appearance items, an Appearance Approval Report) submitted to customer					
Level 2 - Warrant with product samples and limited supporting data submitted to customer.					
Level 3 - Warrant with product samples and complete supporting data submitted to customer					
Level 4 - Warrant and other requirements as defined by customer.					
Level 5 - Warrant with product samples and complete supporting data reviewed at organization's manufacturing location.					
SUBMISSION RESULTS					
The results for X dimensional measurements X material & functional tests appearance criteria statistical process package					
These results meet all drawing record	requirements:	X	Yes ∐ No	(if "NO" Explanation Required)	
Mold / Cavity / Production Process	Tuhe Formi	ng - Foam Molding			
Wold / Gavity / 1 Toduction 1 Toccss	10001011111	ng - r oam molang			
DECLARATION					
I affirm that the samples represented by this	s warrant are represer	stative of our parts which wer	e made by a process tha	et meets all	
Production Part Approval Process Manual 4th Edition Requirements. I further affirm that these samples were produced at the production					
rate of 600 / 8 hours, I also ceritify that documented evidence of such compliance is on file and available for review. I have noted					
any deviations from this deciaration below.					
EXPLAINATION/COMMENTS:					
EXPENSIVATION CONSTITUTO.					
Is each Customer Tool Properly tagged and	l numbered?	X Yes No	n/a		
Q XXX.					
Organization Authorized Signature: Date					
	7 1/				
Print Name Jerry Mitri	Phone No	519-726-4010	FAX No <u>519-726-53</u>	368	
Title Quality Manager E-ma	imitri@windso	rmachine.com			
FOR CUSTOMER USE ONLY (IF APPLICABLE)					
PPAP Warrant Disposition: Approved Rejected Other					
Customer Signature Date: 10-8-10					
Date.					
Print Name The	es (B) and	Customer Tracking Numbe	r (Optional)		