DAIMLER Chrysler 6M





Part Submission Warrant

Part Name Structural Foam HR Cust. Part N	lumber	BB53-78610A60-A		
Shown on Drawing No. BB53-78610A60-A Orig Part Nu	ımber _	BB53-78610A60-A		
Engineering Change Level C12295272 Intial Release		Dated	Dated 13-Jan-10	
Additional Engineering Changes N/A		Dated	N/A	
Safety and/or Government Regulation X Yes No Purchase	Order No.		_Weight (kg)	0.7408
Checking Aid NoChecking Aid Engineering Change Lev	vel _		Dated	
ORGANIZATION MANUFACTURING INFORMATION CUSTOMER SUBMITTAL INFORMATION				
Windsor Machine & Stamping (2009) Ltd. (C Lear Sea		iting Corporation, Hammond		
9		ame / Division		
7085 Smith Industrial Drive Street Address	Buyer / Buyer 0	Code		
McGregor, ON NOR 1J0 Canada	U502 Progr			
City Region Postal Code Country	Application			
MATERIALS REPORTING				
Has customer-required Substance of Concern Information been reported?	X Yes	☐ No ☐ π/a		
Submitted by IMDS or other Customer format: ID# 131033833				
<u></u>		***		
Are polymeric parts identified with appropriate ISO marking codes?	Yes	□ No X n/a		
REASON FOR SUBMISSION (Check at least one) Initial Submission Engineering Change(s) Tooling: Transfer, Replacement, Refurbishment, or Additional Correction of Discrepancy Tooling inactive > than 1 year REQUESTED SUBMISSION LEVEL(Check one) Level 1 - Warrant only (and for designated appearance items, an Appear		Change to Optional Constru Supplier or Material Source Change In Part Processing Parts Produced at Additiona Other-please specify below	Change at Location	
Level 2 - Warrant with product samples and limited supporting data submitted to customer.				
Level 3 - Warrant with product samples and complete supporting data submitted to customer				
Level 4 - Warrant and other requirements as defined by customer,				
Level 5 - Warrant with product samples and complete supporting data reviewed at organization's manufacturing location.				
SUBMISSION RESULTS The results for X dimensional measurements X material & functional tests X appearance criteria X statistical process package				
These results meet all drawing record requirements:	IX	Yes L No	(if "NO" Explanation Re	quired)
Mold / Cavity / Production Process Headrest Rod / Foam				
DECLARATION I affirm that the samples represented by this warrant are representative of our parts which were made by a process that meets all Production Part Approval Process Manual 4th Edition Requirements. I further affirm that these samples were produced at the production rate of / 8 hours. I also certify that documented evidence of such compliance is on file and available for review. I have noted any deviations from this declaration below. EXPLAINATION/COMMENTS:				
Is each Customer Tool Property tagged and ni	es No			
Organization Authorized Signature:				
Print Name				
Title Quality Manager E-mail <u>jmitri@windsormachine.com</u>				
PPAP Warrant Disposition: Approved Rejected Other				
Customer Signature Peter Brown		Date:	<u>4.2</u> 0	10
Print Name Pater Broton Customer Tracking Number (Optional) 98				