DAIMLERCHRYSLER / FORD / GENERAL MOTORS

Part Submission Warrant

Part Name SUPPORT ASM – HOOD PRIM LAT	Part Number 152	203353			
Safety and/or					
Government Regulation Yes X No Engineering Drawing	Change Level MP Dated	21 Nov-02			
Additional Engineering Changes AI	XLJ Dated	N/A			
Shown on Drawing No. <u>15203353</u> Purchase Orde	No. K7W00091 Weight	(kg) <u>1.2042</u>			
Checking Aid No Engineering Change	Level MP Dated	21 Nov-02			
SUPPLIER MANUFACTURING INFORMATION	SUBMISSION INFORMATION				
Windsor Machine & Stamping Ltd. 607396215 Supplier Name & Supplier code	X Dimensional X Materials/Function				
26655 Northline Road	Customer Name/Division Gene	eral Motors			
Street Address	Buyer/Buyer Code David Fe	erreri 427			
Taylor, Michigan 48180	Application 2003 GM	T360			
City/Prov/Postal Code					
Note: Does this part contain any restricted or reportable substance	s. Tyes	X No			
Are plastic pieces identified with appropriate ISO marking co					
Are plastic pieces identified with appropriate 100 marking cou	es1es	N/A No			
REASON FOR SUBMISSION					
Initial Submission	Change to Optional Construct	tion or Material			
X Engineering Change(s)	Sub-Supplier or Material Sour	ce Change			
Tooling: Transfer, Replacement, Refurbishment, or additional	Change in Part Processing				
Correction of Discrepancy	Parts Produced at Additional	Location			
Tooling Inactive > than 1 year	Other – please specify				
REQUESTED SUBMISSION LEVEL (Check one)					
X Level 1 – Warrant only (and for designated appearance items,	and Appearance Approval report) submitted	d to customer.			
Level 2 – Warrant with product samples and limited supporting	data submitted to customer.				
Level 3 – Warrant with product samples and complete support	ng data submitted to customer.				
Level 4 – Warrant and other requirements as defined by custor					
Level 5 – Warrant with product samples and complete supporting data reviewed at supplier's manufacturing location.					
SUBMISSION RESULTS					
The results for X dimensional measurements X material & function		istical process package			
These results meet all drawing and specification requirements: X Yes No (If "NO" - Explanation Required)					
Mold / Cavity / Production Process					
DECLARATION					
I hereby affirm that the samples represented by this warrant are representative of our parts, have been made to the applicable Production Part Approval Process Manual 3 rd Edition Requirements. I further warrant these samples were produced at the production rate of /8 hours. I have noted any deviations from this declaration below:					
EXPLANATION/COMMENTS: ** WELD CHANGE **					
Print Name Phil Fairley Title Quality Direct	Phone #. 313-961-8844 Fax #	519-737-7102			
Supplier Authorized Signature Date February 4, 2003 FOR CUSTOMER USE ONLY					
Part Warrant Disposition Approved Rejected	Part Functional Approval	Approved			
Other		Waived			
Customer Name Customer Sig	nature Date				

February 2001 CFG-1001 CC: RON, Paul St. Previl, Cadie, Barry

PPAP Sample Matrix

Step 1. Identify the Part(s) and Supplier

Step 2. Select the Desired Sample

Sample Create Date Suff	X Master		ECL Date	Multiple	Shipping Status	Sample Status	Date
05-FEB-2003 12:46:54	•	MP	21-NOV-2002	N	APPROVED	APPROVED	05-FEB-2003
18-JAN-2003 01:58:24	0			N	PROMISED	1	18-JAN-2003

Create Next Sample

Click Return to return to the top of this page

PPAP Administrator Master Sample Override:

Move Radio Button to Proper Sample and Select

Override Master

PPAP Status Inquiry

View Part Group for this Submission	
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	Status	Status Date		P.O.	Submission Level:	1	
Shipping:	APPROVED	05-FEB-2003		Υ	Layout Area:	0TTH	
Sample:	APPROVED	05-FEB-2003			Samples Reqd:	0	
			Inspector				
Dimensional:	APPROVED	05-FEB-2003	1NAX1D	[2]	Interim Class:		
Appearance:	NOT MADE	05-FEB-2003		2			
Statistical:	APPROVED	05-FEB-2003		[7]	Interim Expiration Date:		
Color Durability:	NOT MADE	05-FEB-2003		2			
Durability:	APPROVED	05-FEB-2003		2	Sample ECL:	MP	
Function:	APPROVED	05-FEB-2003		2	Sample Dwg Date:	21-NOV-2002	
Material:	APPROVED	05-FEB-2003		7	Sample EWO:	ALXLJ	
					Latest ECL:		
Match Check:	NOT MADE	05-FEB-2003		[2]	Latest Dwg Date:	20011112	
Trial Run:	NOT MADE	05-FEB-2003		2	Latest EWO:	ALXLJ	
					Sample Create Date:	05-FEB-2003	
Subr	nission Reason:	Engineerir	ng Change		Receive Date:	05-FEB-2003	
	Phase:	Produ	ıction				

IMDS/GMW3059 Accepted: IMDS/GMW3059 Comments:	
Submission Report Traveler	
	Enter Tool ID:
Add Promise Line Item	And Click Add Multiple Tool
Promise Date Promise Reason Input Date Delete	Tool ID Delete

e waar in the

Delete Sample

10 go 4 c gal (p. c. a)