

DAIMLERCHRYSLER / FORD / GENERAL MOTORS

Part Submission Warrant

Part Name 9 EXHAUST HANGER Part Number YL84-5K067-P0009

Safety and/or Government Regulation Yes No Engineering Drawing Change Level B Dated 10 Dec-99
Additional Engineering Changes N/A Dated N/A
Shown on Drawing No. YL84-5K067-P0009 Purchase Order No. 5500012822 Weight (kg) 0.0782
Checking Aid No. 2495 Engineering Change Level B Dated 10 Dec-99

SUPPLIER MANUFACTURING INFORMATION

SUBMISSION INFORMATION

Windsor Machine & Stamping Ltd. 607396215
Supplier Name & Supplier code
26655 Northline Road
Street Address
Taylor, Michigan 48180
City/Prov/Postal Code

Dimensional Materials/Functional Appearance
Customer Name/Division Budd - ThyssenKrupp
Buyer/Buyer Code Michael Pellerito
Application U204

Note: Does this part contain any restricted or reportable substances. Yes No
Are plastic pieces identified with appropriate ISO marking codes Yes N/A No

REASON FOR SUBMISSION

- Initial Submission
- Engineering Change(s)
- Tooling: Transfer, Replacement, Refurbishment, or additional
- Correction of Discrepancy
- Tooling inactive > than 1 year
- Change to Optional Construction or Material
- Sub-Supplier or Material Source Change
- Change in Part Processing
- Parts Produced at Additional Location
- Other - please specify

REQUESTED SUBMISSION LEVEL (Check one)

- Level 1 - Warrant only (and for designated appearance items, and Appearance Approval report) submitted to customer.
- Level 2 - Warrant with product samples and limited supporting data submitted to customer.
- Level 3 - Warrant with product samples and complete supporting data submitted to customer
- Level 4 - Warrant and other requirements as defined by customer
- Level 5 - Warrant with product samples and complete supporting data reviewed at supplier's manufacturing location.

SUBMISSION RESULTS

The results for dimensional measurements material & functional tests appearance criteria statistical process packaging

These results meet all drawing and specification requirements Yes No (If "NO" - Explanation Required)

Mold / Cavity / Production Process _____

DECLARATION

I hereby affirm that the samples represented by this warrant are representative of our parts, have been made to the applicable Production Part Approval Process Manual 3rd Edition Requirements. I further warrant these samples were produced at the production rate of _____ / 8 hours. I have noted any deviations from this declaration below

EXPLANATION/COMMENTS: * Parts being manufactured at a different QS location *

Print Name Phil Fairley Title Quality Director Phone # 313-961-8844 Fax # 519-737-7102

Supplier Authorized Signature PHIL FAIRLEY Date September 2, 2004

FOR CUSTOMER USE ONLY

Part Warrant Disposition Approved Rejected Part Functional Approval Approved

Customer Name LARRY ROSS Customer Signature [Signature] Date 9-13-04