DAIMLER Chrysler





Part Submission Warrant

Part Name	MY2013 D471	Manual Releas	se Cable		Cust. Part Number							
Shown on Drawing N	No	CU	5A-96501B18-AC3	IDN3		ì	CU5A-96501	IB18-AC3DN	3			
Engineering Change Level					Ų.		Dated 8/20/201					
Additional Engine	eering Changes		PCN # 34583					Daled				
Safety and/or Go	overnment Regul	lation Yes	X No		Purchase Order I	No.			Weight (kg)	1.186 kg		
Checking Aid No).		Checking Aid	Engineering C	hange Level				Dated			
ORGANIZATION	MANUFACTU	RING INFORM	ATION			CUSTOMER SUBMITTAL INFORMATION						
Windsor Machine &					*	Magna / Ford Motor Customer Name / Division						
Organization Nar 7072 Smith Industria	SOUND TO SEE SEE	endor Code				Customer	Name / Division					
Street Address					-	Buyer / Buyer Code						
McGregor	Ontario		NOR 1J0	Canada	<u> </u>	MY2013	0471 3R MANUA	L				
City	Region	1	Postal Code	Country	ŕ	Applicatio	'n					
MATERIALS RE		ncem information b	een reported?			X Yes		No 🗍	n/a			
Title sustaining		S or other Custome			IMDS # 314547485		_	_				
	Committee by annual	3 01 00:01	11011194									
Are polymeric parts in	Anna diw haliten	neista ISO madrino	*^dae?			Yes		No X	n/a	5		
TENER SPECIAL STANS						٠		110 /521	11754			
REASON FOR S	Initial Submission (C	NECK at reast o	nej				Change to Option	onal Construction	n or Material			
$\overline{\mathbf{x}}$	Engineering Chang	ae(s)						erial Source Cha				
		Replacement, Refu	arbishment, or Addi	itional			Change in Part	_				
	Correction of Discr							at Additional Lo	cation			
	Tooling Inactive >	than 1 year				X Other-please specify below New Modle Yr 2013						
REQUESTED SI				7	· · · · · · · · · · · · · · · · · · ·							
	Level 1 -				an Appearance Approval R		milted to custom	191				
x	Level 2 - Level 3 -				data submitted to custome ng data submitted to custo							
	Level 4 -		er requirements as			/// ·						
	Level 5 -				ng dala reviewd at organiz	ation's ma	nufacturing locat	ion				
SUBMISSION R	ESULTS			_		_		_				
The results for		dimensional maa:	surements	material &	functional tests		erance criteria		cal process package			
These results me	eet all drawing re	cord requireme	ints:			X	Yes	No	(if "NO" Explanation	on Required)		
Mold / Cavity / Pi	roduction Proces	58				e:						
DECLARATION												
					nich were made by a pro							
					at these samples were p							
			iented evidence	of such complian	nce is on file and availat	Ye1 101 610.	néw. I have not	ed				
any deviations from EXPLAINATION/COMM		DEIUW.										
		2										
Is each Customer	Tool Properly tagg	jed and numbered		. /	X Yes	. □No		n/a				
Organization Auth	norized Signature:		1 phu	- WA	sult to to	>5-	Date	8/2	20/2012			
Print Name	John Wakulchik			Phone No	519-726-0613		FAX No	519-726	3-0652			
Title	QA Manager		_ E-mail	jwakulch@v	windsormachine.com							
TOUGH A		× 12			(IF APPLICABLE)							
PPAP Warrant Dis		1	Approved	Rejected	☐ Other		-		1 .0 A	10 12		
Customer Signatur	Le /	4	4 4 6	1 0				Dale:	11-3	7112		
Print Name	10 5	SELC	4 (4)4	+	_Customer Tracking Nu	nwper (Ot	ptional)	10-100				

DAIMLER Chrysler





Part Submission Warrant

Part Name	MY2013 D471	Manual Relea	se Cable		Cust. Part Number			45454	Carpa			
Shown on Drawing N	lo.	CU	5A-96501B18-AC3	588		1	CU5A-9650	1B18-A	C35B8			
Engineering Change Level						6	Dated 8/20/2011			2		
Additional Engine	eering Changes		PCN # 34583						Dated			
Safety and/or Go	overnment Regul	ation Yes	X No		Purchase Order	No.				Weight (kg)	1,186 kg	
Checking Aid No	١.		_Checking Aid	Engineering C	hange Level	14	140			Dated		
ORGANIZATION		CUSTOR	CUSTOMER SUBMITTAL INFORMATION									
Windsor Machine & Organization Nar	-		gna / Ford Molor slomer Name / Division									
7072 Smith Industri Street Address	al Drive				-	Burver / Bur	uyer / Buyer Code					
McGregor	Ontario		NOR 1JO	Canada		MY2013 D471 3R MANUAL						
City	Region	1	Postal Code	Country	,	Application	1					
MATERIALS RE		ncem information b	een reported?			zeY X		No		n/a		
Has customer-required Substance of Concern Information been reported? Submitted by IMDS or other Customer format:					IMDS # 314547485	5/0.01						
											-6	
Áre polymeric parts i	dentified with approp	oriate ISO marking	codes?			Yes		No	X	n/a		
REASON FOR S		heck at least o	ne)								1	
X	Initial Submission Engineering Chang	ne(\$)					Change to Optional Construction or Material Supplier or Material Source Change					
		Replecement, Retu	rbishment, or Addi	tional		Change in Part Processing						
	Correction of Discr					_	Parts Produced at Additional Location Diher-please specify below					
	Tooling Inactive >	than 1 year					New Modle					
REQUESTED SUBMISSION LEVEL(Check one) Level 1 - Warrant only (and for designated appearance items, an Appearance Approval Report) submitted to customer Level 2 - Warrant with product samples and limited supporting data submitted to customer. Level 3 - Warrant with product samples and complete supporting data submitted to customer Level 4 - Warrant and other requirements as defined by customer. Level 5 - Warrant with product samples and complete supporting data reviewd at organization's manufacturing location.												
SUBMISSION R The results for	ESULTS	dimensional mea	surements	material &	functional tests	Харреал	rance criteria		statislical	process package		
These results meet all drawing record requirements:					X	Yes 🗌		No	(if "NO" Explanation	Required)		
Mold / Cavity / P	roduction Proces	58		-		- 55						
DECLARATION I affirm that the samples represented by this warrant are representative of our parts which were made by a process that meets all Production Part Approval Process Manual 4th Edition Requirements. I further affirm that these samples were produced at the production rate of 28 / Phours. I also certify that documented evidence of such compliance is on file and available for review. I have noted any deviations from this declaration below. EXPLAINATION/COMMENTS:												
100 E t 0	T1 P		12		X Yes	s No		n/a				
Is each Customer Organization Auth		ed and numbered	Ash.	1.61	S. F. T.	><)	Date	IVa	8/20/	2012		
Print Name	John Wakulchik	C	gov	Phone No	519-726-0613		FAX No		519-726-0		-2	
Title	QA Manager		E-mail	=0	vindsormachine.com			_			-	
PPAP Warrant Dis	spostion:	DE	FOR CUSTOM Approved	ER USE ONLY ([] Other	,				0 10-	1.0	
Customer Signatur	T 0	511	-Ce	0					Date	Horalda	4116	
Print Name	100	CULF	114161		Customer Tracking N	umber (Opl	tional)					