



## Part Submission Warrant

Origination   Dated   T/24/2003   REL   Dated   T/24/2003   Dated   T/24/2003   Dated   T/24/2003   Dated   Dated   T/24/2003   Dated   Dated   T/24/2003   Dated   Da	AND OF DRAWING NO.  Orig Part Number  Dated  REL Dated  Dated  Rel Dated  Rel Dated  CUSTOMER SUBMITTAL INFORMATION  CONTROLLING INFORMATION  Report Result and Privace Code  Report Nor Nor Supplier/Pendor Code  Report Proced Procedage  Report Proced Procedage  Report Procedage  Rep	AIMLER Chrysler	Part St	ıbmissio	II YYd		
Origination of Dated   Dated   T/24/2003   Dated   T/24/2003   Dated   T/24/2003   Dated   T/24/2003   Dated   T/24/2003   Dated   Date   Dated   Date   Dated   Dated   Dated   Date   Dated   Date   Dated   Date   Dated   Date   Dated   Date	AND ON Drawing No.	rt Name Bracket - Exhaust Hanger Rear	Cust. Part Number	A4516AB			
Giticral Engineering Changes	Intering Change Level   REL						
Gritinal Engineering Changes	aby and/or Government Regulation   Yes   No   Purchase Order No.   Weight (kg)   0.258   aby and/or Government Regulation   Yes   No   Purchase Order No.   Weight (kg)   0.258   aby and/or Government Regulation   Yes   Dated   Dated    GARIZATION MANUFACTURING INFORMATION   CUSTOMER SUBMITTAL INFORMATION    GARIZATION MANUFACTURING INFORMATION   CUSTOMER SUBMITTAL INFORMATION    Format Industrial Drive    2.5 Smith Industrial Drive    3. Submitted by MIND or alter Ozdoner Information been reported?    3. Submitted by MIND or alter Ozdoner formati    4. Submitted by MIND or alter Ozdoner formati    5. Pata Produce of Additional    6. Corrector of Descriptory    6. Date of MIND or alter Ozdoner    7. Date of MIND or alter Ozdoner    8. Date of MIND or alter Ozdoner    8. Date of MIND or alter Ozdoner    9. Date of MIND or alter Ozdoner	own on urawing no.	<b></b> ~		Dated	7/24/2003	
Common   C	September   Sept	gineering Change Level REL			Dated		
Tecking Aid No.	Specing Aid No. Checking Aid Engineering Change Level	ditional Engineering Changes				Islaight (ka)	n 258
REQUISTED SUBMISSION LEVEL(Check one)    Level 3 - Warrant with product samples and compiles supporting disa reviewed at organization content.   Level 4 - Warrant with product samples and compiles supporting disa reviewed at organization Process pickage    Requisition   Process   Proce	CUSTOMER SUBMITTAL INFORMATION  GARIZATION MANUFACTURING INFORMATION  GARIZATION MANUFACTURING INFORMATION  GARIZATION MANUFACTURING INFORMATION  GARIZATION MANUFACTURING INFORMATION  Paging To Manufacturing (G. & R. Cold Forging, Inc.)  Spaintation Name & Supplies (Manufacturing (G. & R. Cold Forging, Inc.)  Spaintation Name & Supplies (Manufacturing (G. & R. Cold Forging, Inc.)  Submitted (Manufacturing)  Submitted (Manufacturing)	afety and/or Government Regulation  Yes  No	Purchase Order	No			
REANIZATION MANUFACTURING INFORMATION  Indisor Machine & Stampling (G & R Cold Forging, Inc.)  rganization Name & Supplier/Vendor Code  72 Smith inclustrial Drive  Incel Address  Geregor, ORT NOR 130 Canadia  73 Replan  74 Replan  75 Replan  75 Replan  75 Replan  76 Replan  76 Replan  76 Replan  76 Replan  76 Replan  77 Replan  77 Replan  78 Replan	CUSTOMER SUBMITTAL INFORMATION  Indigor Machine & Stampling (G & R Cold Forging, Inc.)  particulation Name & Supplier/Vendor Code  2 Smith Industrial Drive  eet Address  Gregor, ONT NOR 1,JO Canada  Regon		ig Change Level				
Use the state of t	Customer Name   Privation   Customer Name   Customer Name   Customer Name   Customer Name   Customer Name   Customer Name   Customer   Custo		cus:	TOMER SUBMIT	TAL INFO	RMATION	
Translation Name & Supplier/Vendor Code  Treet Address  Gorgegor, ORT NOR 130 Canada  V Region Pootal Code Country  Region Pootal Code  Gorgegor, ORT NOR 130 Canada  V Region Pootal Code  Country  ATERIALS REPORTING  Submitted by IMDS or other Customer format:  Corrector of Discreptory  Tooling Transfer, Replacement, Refutbishmant, or Additional  Corrector of Discreptory  Tooling Internation, Replacement, Refutbishmant, or Additional  Corrector of Discreptory  Tooling Internation, Replacement, Refutbishmant, or Additional  Corrector of Discreptory  Tooling Internation Processing  Parts Produced at Additional Customer  Level 2 - Warrant with products amples and intried supporting data submitted to automore  Level 3 - Warrant with products amples and timed supporting data submitted to automore  Level 3 - Warrant with products amples and complete supporting data submitted to automore  Level 3 - Warrant with products amples and complete supporting data submitted to automore  Level 5 - Warrant with products amples and complete supporting data submitted to automore  Level 5 - Warrant with products amples and complete supporting data submitted to automore  Level 5 - Warrant with products amples and complete supporting data submitted to automore  Level 5 - Warrant with products amples and complete supporting data reviewd at organization's manufacturing location.  Submitted to make a decider or other process produced at the production process for	partization Name & Name & Name   Name	indsor Machine & Stamping (G & R Cold Forging, Inc					
## Buyer   Flayer Code   Code   Region   Pectal Code   County	Page	roanization Name & Supplier/Vendor Code	425.41				
These Paddress  Corregor, ONT NOR 1.JO Canada  What Report Pools Code  Country  Report Pools Code  Country  Report Pools Code  Country  Application  For Customer Information  Correction  Correction of Discepting  Correction of	Region Postal Cade Country Region Postal Cade Cade Country Region Postal Cade Cade Cade Cade Cade Cade Cade Cade	072 Smith Industrial Drive				<del></del>	
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Submitted by IMDS or other Costomer format:	Submitted by IMDS or other Costomer format:    Standard   Standard	as customer-required Substance of Concern information been reported		,52	۲ لیا ۱	ires	
REASON FOR SUBMISSION (Check at least one)   Initial Submission   Change to Optional Construction or Material Supplier or Material Source Change   Change to Optional Construction or Material Supplier or Material Source Change   Change in Part Protocesting Correction of Discrepancy   Change in Part Protocesting Change in Part Protocestin	ASON FOR SUBMISSION (Check at least one)		5556	7481			
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Initial Submission   Engineering Change(s)   Suppler or Material Source Change   Suppler or Material Source Change   Change in Part Processing   Parts Produced at Additional Coefficial   Change in Part Processing   Parts Produced at Additional Coefficial   Change in Part Processing   Parts Produced at Additional Coefficial   Change in Part Processing   Parts Produced at Additional Coefficial   Change in Part Processing   Parts Produced at Additional Coefficial   Change in Part Processing   Parts Produced at Additional Coefficial   Change in Part Processing   Parts Produced at Additional Coefficial   Change in Part Produced at Additional Coefficial   Change in Parts Produced at Change in Parts Produced   Change in Parts	Initial Submission	re polymeric parts Identified with appropriate ISO marking codes?		Yes 🔲 🕮		via	
Initial Submission   Engineering Change(s)   Suppler or Material Source Change   Suppler or Material Source Change   Change in Part Processing   Parts Produced at Additional Coefficial   Change in Part Processing   Parts Produced at Additional Coefficial   Change in Part Processing   Parts Produced at Additional Coefficial   Change in Part Processing   Parts Produced at Additional Coefficial   Change in Part Processing   Parts Produced at Additional Coefficial   Change in Part Processing   Parts Produced at Additional Coefficial   Change in Part Processing   Parts Produced at Additional Coefficial   Change in Part Produced at Additional Coefficial   Change in Parts Produced at Change in Parts Produced   Change in Parts	Initial Submission	REASON FOR SUBMISSION (Check at least one)			habianal C	etruction or Material	
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Level 4 - Warrant and other requirements as defined by distance.  Level 5 - Warrant with product samples and complete supporting data reviewd at organization's manufacturing location.  SUBMISSION RESULTS The results for	Level 5 - Warrant with product samples and complete supporting data reviewed at organization's manufacturing location.  UBMISSION RESULTS  The results for X dimensional measurements X Instatrial & fonctional tests appearance enteria statistical process package  These results meet all drawing record requirements: X Yes No (**No* Explanation Required)  Mold / Cavity / Production Process  CNC Head / Hydraulic Bend  DECLARATION  affirm that the samples represented by this warrant are representative of our parts which were made by a process that meets all affirm that the samples were produced at the production Part Approval Process Manual 4th Edition Requirements. I further affirm that these samples were produced at the production Part Approval Process Manual 4th Edition Requirements. I further affirm that these samples were produced at the production reduction Part Approval Process Manual 4th Edition Requirements. I further affirm that these samples were produced at the production reduction from this declaration below.  Transferred to another TS location  SEPLAINATIONICOMMENTS:  Transferred to another TS location  Transferred to another TS location  Transferred to another TS location  Phill Fairley  Phone No 519-737-7155  FAX No 519-737-7102  Phone No 519-737-7155  FAX No 519-737-7102  PAPP Warrant Disposition:  Date: Taxa 2 2007  Customer Signature  Date: Taxa 2 2007	Level 2 - Warrant with product samples and limited:	Supporting this southwith	nd to customer			
Level 5 - Warrant with product samples and complete supporting data reviewd at organizations treatments   Submission Results   Submission Results   Image:	Level 5 - Warrant with product samples and complete supporting data reviewed at organizations translationary deviations (a first production of the productio	X Level 3 - Warrant with product samples and comple	te supporting trace subtant	ed to colling			
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These results meet all drawing record requirements:    X	No	Level 5 - Warrant with product samples and comple	te supporting data reviews	1 at Organization a said			
These results meet all drawing record requirements:    X	No	SUBMISSION RESULTS The results for [X] dimensional measurements [X]-naterial	& functional tests	appearance criteria	stetistic	al process package	
DECLARATION  I affirm that the samples represented by this warrant are representative of our parts which were made by a process that meets all Production Part Approval Process Manual 4th Edition Requirements. I further affirm that these samples were produced at the production rate of / hours. I also certify that documented evidence of such compliance is on file and available for review. I have noted any deviations from this declaration below.  EXPLAINATION/COMMENTS:  Transferred to another TS location  Its each Customer Tool Properly tagged and numbered?  Priot Name Phil Fairtey  Phone No 519-737-7155  FAX No 519-737-7102  Priot Name Phil Fairtey  Phone No 519-737-7155  FOR CUSTOMER USE ONLY ( IF APPLICABLE)  PPAP Warrant Dispostion:  Date:  Tag 3 2007	CNC Head / Hydraulic Bend  DECLARATION affirm that the samples represented by this warrant are representative of our parts which were made by a process that meets all affirm that the samples represented by this warrant are representative of our parts which were made by a process that meets all are represented by the fedition Requirements. I further affirm that these samples were produced at the production part Approval Process Manual 4th Edition Requirements. I further affirm that these samples were produced at the production production at a first production and available for review. I have noted any deviations from this declaration below.  Transferred to another TS location  Seecth Customer Tool Properly tagged and numbered?  Yes No Date  Date Dury 19-737-7102  Phone No 519-737-7155 FAX No 519-737-7102  FOR CUSTOMER USE ONLY (IF APPLICABLE)  PPAP Warrant Disposition:  Customer Signature  Date: January 2007						n Required)
DECLARATION  Laffirm that the samples represented by this warrant are representative of our parts which were made by a process that meets all Production Part Approval Process Manual 4th Edition Requirements. I further affirm that these samples were produced at the production rate of / hours. I also certify that documented evidence of such compliance is on file and available for review. I have noted any deviations from this declaration below.  EXPLAINATIONICOMMENTS: Transferred to another TS location  Us each Customer Tool Properly tagged and numbered?  Find Name Phil Fairtey Phone No 519-737-7155 FAX No 519-737-7102  Priot Name Phil Fairtey Phone No 519-737-7155 FAX No 519-737-7102  FOR CUSTOMER USE ONLY (IF APPLICABLE)  PPAP Warrant Dispostion: Approved Rejected Other  Date: Jan 3 2007	DECLARATION  affirm that the samples represented by this warrant are representative of our parts which were made by a process that meets all affirm that the samples were produced at the production Part Approval Process Manual 4th Edition Requirements. I further affirm that these samples were produced at the production hours. I also certify that documented evidence of such compliance is on file and available for review. I have noted any deviations from this declaration below.  Transferred to another TS location  Septamation comments:  Transferred to another TS location  Transferred to another TS location  Seach Customer Tool Properly tagged and numbered?  Yes No n/a  Date Duc 22/06  Print Name Phil Fairley Phone No 519-737-7155 FAX No 519-737-7102  Title Quality Director E-mail pfairley@windsormachine.com  FOR CUSTOMER USE ONLY (IF APPLICABLE)  PPAP Warrant Disposition:  Customer Signature  Date:  Date:  Date:  Customer Tracking Number (Optional)		d / Hydraulic Bend				
Production Part Approval Process Manual 4th Educan Requirements. Floration Floration Part Approval Process Manual 4th Educan Requirements. Floration Florati	Production Part Approval Process Manual 4th Edition Requirements. However, I have noted at a of						
Production Part Approval Process Manual 4th Educan Requirements. Floration Floration Part Approval Process Manual 4th Educan Requirements. Floration Florati	Production Part Approval Process Manual 4th Edition Requirements. However, I have noted at a of	DECLARATION	sentative of our parts wi	hich were made by	a process	lhat meets all	
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any deviations from this declaration below.  EXPLAINATIONICOMMENTS:  It seach Customer Tool Properly tagged and numbered?  Organization Authorized Signature:  Print Name  Phil Fairtey  Phone No  519-737-7155  FAX No  519-737-7102  PPAP Warrant Dispostion:  Proc CUSTOMER USE ONLY (IF APPLICABLE)  PAggroved  Rejected  Other  Date:  Jan 3 2001	Transferred to another TS location  s each Customer Tool Properly tagged and numbered?  S each Customer Tool Properly tagged and numbered?  Organization Authorized Signature:  Print Name  Phil Fairley  Phone No 519-737-7155  FAX No 519-737-7102  Title  Quality Director  FOR CUSTOMER USE ONLY (IF APPLICABLE)  PPAP Warrant Dispostion:  Customer Signature  Date:  Date:  Date:  Customer Tracking Number (Optional)	Production Part Approval Process mandat 41 22000 mental events of hours I also certify that documented events of	ridence of such complia	nce is on file and a	vailable for	review, I have note	<del>:</del> 0
Is each Customer Tool Properly tagged and numbered?	S each Customer Tool Properly tagged and numbered?  S each Customer Tool Properly tagged and numbered?  Organization Authorized Signature:  Print Name  Phil Fairley  Phone No 519-737-7155  FAX No 519-737-7102  Title  Quality Director  FOR CUSTOMER USE ONLY (IF APPLICABLE)  PPAP Warrant Dispostion:  Customer Signature  Date:  Date:  Customer Tracking Number (Optional)	any deviations from this declaration below.					
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Is each Customer Tool Properly tagged and numbered?  Organization Authorized Signature:  Print Name Phil Fairtey  Phone No 519-737-7155  FAX No 519-737-7102  Title Quality Director  FOR CUSTOMER USE ONLY (IF APPLICABLE)  PPAP Warrant Dispostion:  Date:	Organization Authorized Signature:  Print Name Phil Fairley Phone No 519-737-7155 FAX No 519-737-7102  Print Name Quality Director E-mail pfairley@windsormachine.com  FOR CUSTOMER USE ONLY (IF APPLICABLE)  PPAP Warrant Dispostion:  Customer Signature  Customer Signature  Customer Tracking Number (Optional)						
Organization Authorized Signature:  Prior Name Phil Fairley Phone No 519-737-7155 FAX No 519-737-7102  Title Quality Director E-mail pfairley@windsormachine.com  FOR CUSTOMER USE ONLY ( IF APPLICABLE)  PPAP Warrant Disposition: Rejected Other  Date: Jan 3 2007	Organization Authorized Signature:  Print Name Phil Fairley Phone No 519-737-7155 FAX No 519-737-7102  Title Quality Director E-mail pfairley@windscamachine.com  FOR CUSTOMER USE ONLY (IF APPLICABLE)  PPAP Warrant Disposition:  Customer Signature  Date: Jan 3 2007		Yes Yes	□ No □ r	νa		
Print Name   Phil Fairtey   Phone No   519-737-7155   FAX No   519-737-7102	Organization Authorized Signature.  Print Name Phil Fairley Phone No 519-737-7155 FAX No 519-737-7102  Title Quality Director E-mail pfairley@windsormachine.com  FOR CUSTOMER USE ONLY ( IF APPLICABLE)  PPAP Warrant Disposition: Rejected Other  Customer Signature Date: Date:	is each Gustomer Tool Property Lagged and the first	7		ه (کړ	22/106	
Print Name Phil Fairley Phone No 519-737-7155 FAX No 519-737-7102  Title Quality Director E-mail pfairley@windsormachine.com  FOR CUSTOMER USE ONLY (IF APPLICABLE)  PPAP Warrant Disposition: Approved Rejected Other  Date: Jan 3 2001	Print Name Phil Fairley Phone No 519-737-7155 FAX No 519-737-7102  Title Quality Director E-mail pfairley@windsormachine.com  FOR CUSTOMER USE ONLY (IF APPLICABLE)  PPAP Warrant Dispostion: Rejected Other  Customer Signature Date: Jan 3 2007	Organization Authorized Signature:	uring ac	Date	_~_	a sca jus	-
Title Quality Director E-mail pfairley@windsormachine.com  FOR CUSTOMER USE ONLY ( IF APPLICABLE)  PPAP Warrant Disposition: Approved Rejected Other  Date: Jan 3 2001	Title Quality Director E-mail pfairley@windsormachine.com  FOR CUSTOMER USE ONLY (IF APPLICABLE)  PPAP Warrant Disposition: Rejected Other  Customer Signature Date: Date:	Phone No	519-737-7155	FAX No	519-73	37-7102	_
FOR CUSTOMER USE ONLY (IF APPLICABLE)  PPAP Warrant Disposition: Approved Rejected Other  Date: Jan 3 2001	FOR CUSTOMER USE ONLY ( IF APPLICABLE)  PPAP Warrant Disposition: Rejected Other  Customer Signature Date: Date:	- ry -fairface	@windsormachine.co	<u>n</u>			
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Date: Jan 3 2001	Customer Signature Date:	The Same		•			_
Customer Signature Uate:	Customer Signature  Customer Tracking Number (Optional)	PPAP Warrant Dispostion: Approved Hejec	AEV LJ 08861		m.s.	-1 5	2000
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