DAIMLER Chrysler



Part Submission Warrant

Part Name	SLAVE HE	R POST		Cust. Part N	umber	90278-01			
Shown on Drawing N		90278-01		Orig Part Nu			NA NA	_	
Engineering Change			2	. •			Dated	Sept.6/11	
Additional Engineerin			na				Dated	na	
Safety and/or Govern			es 🗓 No	Purchase	Order No.			_Weight (kg)	0.17
Checking Aid No.	v		id Engineering	g Change Lev	rel			Dated	
ORGANIZATION MA	NUFACTU					R SUBMIT	TAL INFO	RMATION	
Windsor Machine &	Stamping	(2009) Ltd:	G&R 1		Windsor Mach	nine & Stampin	g: G&R 3		
Organization Name & 7072 Smith Industria	Supplier/V			•	Customer Nar	me / Division			
Street Address	11 11110	-		•	Buyer / Buyer	Code			
McGregor, ONTARIO)	N0R 1J0	CANADA		U388 LINCOL				
City Region		Postal Code	Country	•	Application				
MATERIALS REPOR						П·	□ n/a		
Has customer-required Sub	stance of Con	cern information	been reported?		X Yes	No		1	
Submitted by	IMDS or other	r Customer form	nat:		173513930		······································		
Are polymeric parts identifie	d with appropr	riate ISO markin	g codes?		Yes	∐ No	[X] n/a	1	
REASON FOR SUBN	IISSION (C	heck at leas	st one)						
X Initial Submis			•			Change to Op	tional Constru	uction or Material	
Engineering	Change(s)					Supplier or Ma	iterial Source	Change	
Tooling: Tran	ısfer, Replacer	ment, Refurbish	ment, or Additions	d	=	Change in Par	_		
Correction of	Discrepancy				닏	Parts Produce			
Tooling Inact	ive > than 1 ye	ar				Other-please s	specify below		
REQUESTED SUBM	ISSION I FI	VEL/Chack	one)						
			one, ited appearance it	ome na Annears	nce Anaroval F	Penort) submit	ed to custom	er	
annum de la companie									
			and limited supp						
Level 3 -	Warrant with p	product samples	and complete su	pporting data sut	mitted to custo	omer			
			nts as defined by						
Level 5 -	Warrant with p	product samples	and complete su	pporting data rev	iewd at organiz	ation's manufa	cturing location	on.	
SUBMISSION RESUL	TC								
		neasurements	material & fu	nctional tests	appearanc	e criteria	statistical pr	ocess package	
These results meet al	I drawing re	cord require	ments:		X	Yes 🔲	No	(if "NO" Explanation Rec	quired)
Mold / Cavity / Produc	tion Proces	ss	Bend Weld B	roach					
DECLARATION				ntive of our nor	to which were	made by a	nracee that	meets all	
I affirm that the samples Production Part Approva	represented	by this warrar	nt are represent	alive of our par le I further offir	m that these	samples wer	e produced	at the production	l
rate of /8 hours. I als	I Process Ma	anual 4th Editi	on Requirement	b compliance i	on file and a	available for r	review I hav	ve noted	
			evidence or suc	at compliance i	3 011 IIIO GITO C	, Tunable 101 .			
any deviations from this EXPLAINATION/COMMENTS:	gecial allon o	GIUW.							
				- 0					
•				$\Delta \Pi$.	1				
is each Customer Tool P	roperly tagge	ed and numbe	red?	A STATE OF THE STA	TP 4º	n/a			
Organization Authorized	Signature:		J. Little	1-1/2	$\frac{\mathcal{M}}{\mathcal{M}}$	Date	Oct. 18/11		
Print Name John Little			Phone No	519-726-0613		FAX No	519-726-06	52	
Title Quality Man	ager	E-mail	ilittle@windso	ormachine.co	<u>m</u>				
		FOR CUSTO	MER USE ONL	Y (IF APPLICA	ABLE)				
PPAP Warrant Dispostio	n: 🗔	Approved	Rejected	☐ Other					- 1
Customer Signature			au (Wi		achine	e(5)	Date: (Oct 19/201	1
Print Name And		au _		Customer Trac					
	- 1 - 11	_				_			

DAIMLER Chrysler





Part Submission Warrant

	··								
Part Name	LOCK PO	ST ASSEME	BLY	_Cust. Part N	umber	90278-01	ASM		
Shown on Drawing	No	90278-01	ASM	_Orig Part Nเ	ımber		NA	<u> </u>	
Engineering Chang	ge Level		2				_ Dated	Sept.6/11	
Additional Enginee	ering Changes		na				_ Dated	na	
Safety and/or Gove	ernment Regu	rlation 🗌 Y	es 🗓 No	Purchase	Order No.			Weight (kg)	0.17
Checking Aid No.		_Checking A	id Engineerin	g Change Lev	/el	F		Dated	
ORGANIZATION	MANUFACTU	IRING INFO	RMATION		CUSTOME	ER SUBMI	TTAL INF	ORMATION	
Windsor Machine	e & Stampino	ı(2009) Ltd:	G&R 1		Windsor Mac	hine & Stamo	ina: G&R 3		
Organization Name	e & Supplier/V			-	Customer Na				
7072 Smith Indus Street Address	triai prive			-	Dinies / Dinies	Codo			
McGregor, ONTAI	PIO	NOR 1J0	CANADA		Buyer / Buyer U388 LINCOL				
City Reg		Postal Code	Country	•	Application	.14		*****	
100	,		,						
MATERIALS REP	ORTING					_			
Has customer-required	Substance of Con	cem information	been reported?		X Yes	No	o 🗌 n	/a	
Submitter	d by IMDS or othe	r Customer form	nat:		173513764				
	, o, 111100 01 01110	, openionion to						•.	
Are polymeric parts iden	tified with appropr	riate ISO markin	g codes?		Yes	☐ No	x X n/	/a	
REASON FOR SUI	•	neck at leas	st one)		_	Change to O	ntional Conet	ruction or Material	
Initial Sub	ng Change(s)				H	Supplier or M			
. –	ransfer, Replacer	ment Refurbish	ment or Additiona	d	Ħ	Change in Pa		· ·	
_	of Discrepancy	110111, 110101-01011			_	Parts Produc		-	
_	active > than 1 ye	ar				Other-please	specify below	w	
REQUESTED SUB									
Level 1	 Warrant only ((and for designa	ted appearance it	ems, an Appeara	nce Approval F	Report) submi	tted to custo	mer	
Level 2	- Warrant with p	product samples	and limited supp	orting data submi	tted to custome	er.			
Level 3	- Warrant with p	product samples	and complete su	pporting data sub	mitted to custo	omer			
Level 4	- Warrant and o	other requiremen	nts as defined by o	customer.					
Level 5	- Warrant with p	product samples	and complete su	pporting data rev	iewd at organiz	ation's manuf	acturing loca	tion.	
		·							
SUBMISSION RES			- · · · · · ·		п		7		
The results for X	dimensional m	neasurements	material & fu	nctional tests	appearanc	e criteria L	statistical [process package	
These results meet	all drawing re	cord require	ments:		X	Yes 🗌	No	(if "NO" Explanation Re	quired)
Mold / Cavity / Prod	luction Proces	s	Bend Weld B	roach					
·									1
DECLARATION				_					1
l affirm that the sample	es represented	by this warran	t are representa	ative of our part	s which were	nade by a	process the	at meets all	
Production Part Appro	val Process Ma	inual 4th Edition	on Requirement	s. I further affir	m that these	samples we	re produced	at the production	
rate of /8 hours. Is			evidence of suc	n compliance is	on tile and a	avallable for	review. I na	ave noted	
any deviations from th		elow.			_		_		
EXPLAINATION/COMMENT	s:			A A					
				/ //	At.				
ls each Customer Too	l Properly tagge	ed and number	red?		All ma	n/a			
				1VIA	a SXV-)			
Organization Authoriz	ed Signature:		J. Little	-X-	NAM	Date	Oct. 18/11		
Print Name John Little	e		Phone No	519-726-0613		FAX No	519-726-06	352	
Title Quality M	anager	E-mail	jlittle@windso	rmachine.cor	<u>n</u>				
		FOR CUSTO	MER USE ONL'	(IF APPLICA	BLE)				
PPAP Warrant Dispos	_		Rejected	Other					
Customer Signature			(Winds		hiner	()	Date: C	Oct 19/20,	, I
Print Name <u>Ana</u>				Customer Track			L		
runt Name <u>F771A</u>	1 CPIC	14		Justomer Hack	AND MAILINGS	(Optional)		***************************************	

DAIMLER Chrysler





Part Submission Warrant

Part Name	Slave H/R	Post		Cust. Part N	umber	90320-01			
Shown on I	Drawing No.	90320-1	-	- _Orig Part Nu	mber		NA		
Engineering	g Change Level		2	:			Dated	Sept.6/11	
Additional I	Engineering Changes		na				Dated	na	
Safety and	or Government Regu	lation Ye	s X No	Purchase	Order No.			Weight (kg)	0.17
Checking A	id No.	Checking A	id Engineerin	g Change Lev	rei			_ Dated	
ORGANIZA	TION MANUFACTU	RING INFOR	RMATION		CUSTOME	R SUBMIT	TAL INFO	RMATION	
Windsor R	Machine & Stamping	(2009) Ltd: (3&R 1	_	Windsor Mach	nine & Stampin	g: G&R 3		
1 -	n Name & Supplier/V	endor Code			Customer Nar	me / Division			
Street Addr	ess			•	Buyer / Buyer				
McGregor, City	ONTARIO Region	NOR 1J0 Postal Code	CANADA Country	-	Application	DGE			
MATERIAL Has customer-	S REPORTING required Substance of Conduction Submitted by IMDS or other	cern information	been reported?		X Yes	☐ No	□ n/a	a 	
Are polymeric	parts identified with appropr	iate ISO marking	codes?		Yes	☐ No	X n/a	<u> </u>	
	OR SUBMISSION (C Initial Submission Engineering Change(s) Tooling: Transfer, Replacer Correction of Discrepancy Tooling Inactive > than 1 ye	nent, Refurbishn ar	nent, or Additions	ıl		Change to Op Supplier or Ma Change in Par Parts Produce Other-pleases	terial Source t Processing d at Addition	al Location	
	•	and for designat product samples product samples other requirement	ed appearance it and limited supp and complete su ts as defined by o	orting data submi pporting data sub customer.	itled to custome mitted to custo	er. Imer			
SUBMISSION The results	ON RESULTS for X dimensional m	easurements	material & fu	nctional tests	appearance	e criteria	statistical p	rocess package	
These resul	ts meet all drawing re	cord requirer	nents:		X	Yes 🗌	No	(if "NO" Explanation Req	uired)
Mold / Cavit	y / Production Proces	s .	Bend Weld B	roach					
Production Parate of /8	ne samples represented art Approval Process Ma hours. I also ceritify that s from this declaration b	inual 4th Edition documented e	n Requirement	ts. I further affir	m that these :	samples wer	e produced	at the production	
is each Custo	omer Tool Properly tagge	ed and number	ed?	X 19:	□ No	n/a			
Organization	Authorized Signature:		J. LittR	THU)	Date _	Oct. 18/11		
Print Name	John Little		Phone No	519-726-0613		FAX No	519-726-06	52	
Title _C				ormachine.com					
PPAP Warran Customer Sign	nt Dispostion:	Approved [Rejected	Y (IF APPLICATION Of		<u> </u>	Date:	Oct 19/20.	//
Print Name _	Ana RCh			Customer Trac					

DAIMLER Chrysler Tira





Part Submission Warrant

Part Name <u>L</u>	LOCK POST ASM		Cust. Part Number	90320-01_ASM			
Shown on Drawing No.	90320-01	ASM	Orig Part Number	NA NA			
Engineering Change Le	evel	2		Dated	Sept.6/11		
Additional Engineering	Changes	na	·	Dated	na		
Safety and/or Governm	nent Regulation 🔲 Y	es 🗶 No	Purchase Order No.		Weight (kg)0.17		
Checking Aid No.	Checking /	Aid Engineering	g Change Level		Dated		
ORGANIZATION MAN	IUFACTURING INFO	RMATION	CUSTOM	IER SUBMITTAL INFO	ORMATION		
Windsor Machine & S Organization Name & S 7072 Smith Industrial	Supplier/Vendor Code			chine & Stamping: G&R 3			
Street Address			Buyer / Buye	er Code			
McGregor, ONTARIO	NOR 1J0	CANADA	U387 FORD	EDGE			
City Region	Postal Code	Country	Application				
MATERIALS REPORT Has customer-required Subst	ance of Concern informatio		X Ye		/a		
Submitted by II	MDS or other Customer for	mat:	17351357	2	 		
Are polymeric parts identified		-	Yes	s No X n/	'a		
REASON FOR SUBMI: Initial Submissi	on nange(s) fer, Replacement, Refurbish discrepancy	·		Change to Optional Const Supplier or Material Sourc Change in Part Processing Parts Produced at Addition Other-please specify below	e Change g nal Location		
Level 2 - w Level 3 - w Level 4 - w	Varrant only (and for design Varrant with product sample Varrant with product sample Varrant and other requireme	ated appearance it is and limited supposes and complete su ents as defined by o	ems, an Appearance Approval orting data submitted to custor pporting data submitted to cus customer. pporting data reviewd at organ	ner. tomer			
SUBMISSION RESULT	rs		_				
The results for X di	imensional measurements	X material & fu	nctional tests appearar	nce criteria statistical	process package		
These results meet all o	drawing record require	ements:	X	Yes No	(if "NO" Explanation Required)		
Mold / Cavity / Producti	on Process	Bend Weld B	roach		-		
DECLARATION I affirm that the samples re Production Part Approval f rate of /8 hours. I also any deviations from this de EXPLAINATION/COMMENTS:	Process Manual 4th Edit ceritify that documented	ion Requirement	s. I further affirm that these	e samples were produce	d at the production		
Is each Customer Tool Pro	operly tagged and number	ered?	X X No	n/a			
Organization Authorized S	Signature:	J. Little	1 Tullo	_DateOct. 18/11			
Print Name							
Title Quality Manag	gerE-mail	jlittle@windso	ormachine.com				
PPAP Warrant Dispostion: Customer Signature	Approved ARCHAI	☐ Rejected ∠ (Wind	Y (IF APPLICABLE) Other Sor Machine		Det 19/2011		
Print Name							

March 2006