

ISO 9001:2008, ISO 14001:2004 AND OHSAS 18001:2007 REGISTERED

**SIVACO Ontario** a Division of SIVACO Wire Group L.P.

330 Thomas Street PO Box 220 Ingersoll, Ontario CANADA N5C 3K5

(519) 485-4150 Fax (519) 485-3039

## **Physical Test Report**

WORK ORDER 087056

HEAT NUMBER W35269 SALES ORDER / RLS 055553 / 5 CERT ID / REV 00047933 / 01

SOLD TO

Windsor Machine & Stamping (US) Ltd 26655 NorthLine Road Taylor, MI 48180 United States Attn: Quality Assurance

CUSTOMER P.O. CUSTOMER PART					QUAN <b>4,272</b>		DILS LADIN 2 00058			IIPMENT DATI 3/14/2013
SPECIFICATIOI 14.30mm (0. 7213.99.0030 Hot Rolled R	5630") 101 )		, Clean/Coa		-				ing (US,	
CUSTOMER RE	QUIREMENT	S								
				Chemical	(value of 9	) = n/a)				
C .1800	Mn .7300	P .0080	s .0060	si .0700	Cu .0300	Ni .0500	Cr .0400	Мо .0060	Sn .0030	Al .0300
в .0001	v .0040	N .0052								
				Mechan	ical - Sum	mary				
<u>TEST</u> Diameter (inch)		UNITS in				<u>нідн</u> <b>.559</b>		<u>LOW</u> .559		<u>AVERAGE</u> 0.559
Tensile (psi)		psi				68052		68052		68052
				End of	Certification					

I attest that the results are a true and correct copy of the records prepared and maintained by SIVACO Ontario in compliance with the requirements of the cited specification. Chemistry is as reported by the rod / bar supplier. This test report cannot be reproduced or distributed, except in full, without the written permission of SIVACO Ontario.

Authorized by: Gary Allard, QA Manager