

ISO 9001:2008, ISO 14001:2004 AND OHSAS 18001:2007 REGISTERED

SIVACO Ontario

a Division of SIVACO Wire Group L.P.

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Physical Test Report

WORK ORDER **081071**

HEAT NUMBER W31303

SALES ORDER / RLS 051466 / 4 CERT ID / REV 00042769 / 01

SOLD TO

Windsor Machine & Stamping (US) Ltd 26655 NorthLine Road Taylor, MI 48180 United States Attn: Quality Assurance

1815.0-00 8 IQ, Clean/Coat =14.0mm (0.551'	') but <19.0mr		Further Pr			9.0030	
		l (value of	9 = n/a)				
P		l (value of 9	9 = n/a)				
P							
-	s si 60 .1800	Cu .0500	Ni .0800	Cr .0600	Mo .0050	Sn .0020	Al .0030
N .0051							
	Mecha	nical - Sum	mary				
EST UNITS in			<u>нідн</u> .587		<u>LOW</u> .586	<u>AVERAGE</u> 0.586	
ensile (psi) psi			69106		68595	68765	
	End o	of Certification					
_	N .0051	N .0051 Mechan UNITS in psi	N .0051 Mechanical - Sum UNITS in	Mechanical - Summary UNITS HIC .55 psi 6910	Mechanical - Summary UNITS in .587 psi 69106	Mechanical - Summary UNITS HIGH LOW .587 .586 psi 69106 68595	Mechanical - Summary UNITS HIGH LOW

I attest that the results are a true and correct copy of the records prepared and maintained by SIVACO Ontario in compliance with the requirements of the cited specification. Chemistry is as reported by the rod / bar supplier. This test report cannot be reproduced or distributed, except in full, without the written permission of SIVACO Ontario.

Authorized by: Gary Allard, QA Manager