



ISO 9001:2008, ISO 14001:2004 AND OHSAS 18001:2007 REGISTERED

SIVACO Ontario
 a Division of SIVACO Wire Group L.P.
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Physical Test Report

WORK ORDER
091155

HEAT NUMBER
A13124

SALES ORDER / RLS
057517 / 6

CERT ID / REV
00051215 / 01

SOLD TO

Windsor Machine & Stamping (US) Ltd
26655 NorthLine Road
Taylor, MI 48180
United States
Attn: Quality Assurance

CUSTOMER P.O.	CUSTOMER PART	QUANTITY	COILS	LADING NO	SHIPMENT DATE					
		12,540 lbs	6	00060321	11/22/2013					
SPECIFICATION PIQ101815.0-00										
15.00mm (0.5906") 1018 IQ, Clean/Coat, Clean/Lime, Windsor Machine & Stamping (US, 7213.99.0030										
Hot Rolled Rods Dia.>=14.0mm (0.551") but <19.0mm (0.748"), Further Processed or Not										
CUSTOMER REQUIREMENTS										
Chemical (value of 9 = n/a)										
C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Sn	Al
.1800	.7800	.0110	.0150	.2200	.2300	.0700	.1000	.0250	.0100	.0050
B	V	N								
.0000	.0020	.0072								
Mechanical - Summary										
<u>TEST</u>	<u>UNITS</u>	<u>HIGH</u>	<u>LOW</u>	<u>AVERAGE</u>						
Diameter (inch)	in	.590	.585	0.587						
Tensile (psi)	psi	77605	76445	77020						
End of Certification										

I attest that the results are a true and correct copy of the records prepared and maintained by SIVACO Ontario in compliance with the requirements of the cited specification. Chemistry is as reported by the rod / bar supplier. This test report cannot be reproduced or distributed, except in full, without the written permission of SIVACO Ontario.

Authorized by: Gary Allard, QA Manager