



SIVACO
ONTARIO
A HEICO COMPANY

ISO 9001:2008, ISO 14001:2004 AND OHSAS 18001:2007 REGISTERED

SIVACO Ontario
a Division of SIVACO Wire Group L.P.

330 Thomas Street
PO Box 220
Ingersoll, Ontario CANADA
N5C 3K5

(519) 485-4150 Fax (519) 485-3039

Physical Test Report

WORK ORDER
084152

HEAT NUMBER
A11299

SALES ORDER / RLS
053663 / 6

CERT ID / REV
00044676 / 01

SOLD TO

G & R Forging
7072 Smith Industrial Drive
McGregor, ON N0R 1J0
Canada

CUSTOMER P.O.	CUSTOMER PART	QUANTITY	COILS	LADING NO	SHIPMENT DATE					
	12.00-1018	12,314 lbs	6	00056999	04/24/2013					
SPECIFICATION PIQ1018120-20 12.00mm (0.4720") 1018 IQ, Clean/Coat, Clean/Lime, G&R Cold Forging, 7213.91.6000 Hot Rolled Rods Dia.<14.0mm (0.551"),Further Processed,Carbon < 0.60%										
CUSTOMER REQUIREMENTS										
Chemical (value of 9 = n/a)										
C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Sn	Al
.170	.68	.012	.013	.26	.19	.07	.12	.019	.010	.005
B	V	N								
.0000	.004	.0076								
Mechanical - Tag Detail										
	DIAs	UTSs								
67323601A	.468									
67323601B	.468									
67323602A	.473									
67323602B	.473									
67323603A	.469									
67323603B	.469									
End of Certification										

I attest that the results are a true and correct copy of the records prepared and maintained by SIVACO Ontario in compliance with the requirements of the cited specification. Chemistry is as reported by the rod / bar supplier. This test report cannot be reproduced or distributed, except in full, without the written permission of SIVACO Ontario.

Authorized by: Gary Allard, QA Manager