

ISO 9001:2008, ISO 14001:2004 AND OHSAS 18001:2007 REGISTERED

SIVACO Ontario a Division of SIVACO Wire Group L.P.

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Physical Test Report

WORK ORDER 078604 HEAT NUMBER A10189 SALES ORDER / RLS 049731 / 8 CERT ID / REV 00039396 / 01

SOLD TO

G & R Forging 7072 Smith Industrial Drive McGregor, ON NOR 1J0 Canada

USTOMER P.O. CUSTOMER PART					QUANTITY COILS LADING NO 7,374 Ibs 2 00054564																
SPECIFICATION PIQ1018090-01M 9.00mm (0.3543") 1018 IQ, Clean/Coat, Clean/Lime (MOD), G&R Cold Forging, 7213.91.6000 Hot Rolled Rods Dia.<14.0mm (0.551"),Further Processed,Carbon < 0.60% CUSTOMER REQUIREMENTS Chemical (value of 9 = n/a)																					
											C .1600	Mn .6900	Р .0170	s .0140	si .2700	Cu .2200	Ni .0700	Cr .1400	Мо .0200	Sn .0120	Al .0050
											в .0000	v .0030	N .0066								
				End of	Certification																

I attest that the results are a true and correct copy of the records prepared and maintained by SIVACO Ontario in compliance with the requirements of the cited specification. Chemistry is as reported by the rod / bar supplier. This test report cannot be reproduced or distributed, except in full, without the written permission of SIVACO Ontario.

Authorized by: Gary Allard, QA Manager