

ISO 9001:2008, ISO 14001:2004 AND OHSAS 18001:2007 REGISTERED

SIVACO Ontario a Division of SIVACO Wire Group L.P.

330 Thomas Street PO Box 220 Ingersoll, Ontario CANADA N5C 3K5

(519) 485-4150 Fax (519) 485-3039

Physical Test Report

WORK ORDER 072114

HEAT NUMBER **A06911** SALES ORDER / RLS **044988 / 1** CERT ID / REV **00033935 / 01**

SOLD TO

Windsor Machine & Stamping (US) Ltd 26655 NorthLine Road Taylor, MI 48180 United States Attn: Quality Assurance

CUSTOMER P.O. CUSTOMER PART Polymer					QUANTITY COILS LAD 3,896 lbs 2 000					IIPMENT DAT
SPECIFICATIO 0.5650" (14 Non-Alloy V C=>0.25% a	.351mm) 15 Vire, Heat 1	Freated		n/Phos/Po	lymer, Wir	ndsor Mac	hine & Sta	mping Ltd,	7217.10.	8010
CUSTOMER R	EQUIREMEN	TS								
				Chemical	(value of §	9 = n/a)				
C .3900	Mn 1.4300	P .0110	s .0130	si .2000	Cu .1900	Ni .0700	Cr .0700	Мо .0260	Sn .0080	Al .0050
B .0000	v .0030	N .0082								
				Mechan	ical - Sum	mary				
<u>TEST</u> Diameter (inch)			<u>UNITS</u> in			<u>HIGH</u> .565		<u>LOW</u> .565	<u>AVERAGE</u> 0.565	
Tensile (psi	i)	psi				71001 706			2 70802	
				End of	f Certification					

I attest that the results are a true and correct copy of the records prepared and maintained by SIVACO Ontario in compliance with the requirements of the cited specification. Chemistry is as reported by the rod / bar supplier. This test report cannot be reproduced or distributed, except in full, without the written permission of SIVACO Ontario.

Authorized by: Gary Allard, QA Manager