

ISO 9001:2008, ISO 14001:2004 AND OHSAS 18001:2007 REGISTERED

SIVACO Ontario

a Division of SIVACO Wire Group L.P.

330 Thomas Street PO Box 220 Ingersoll, Ontario CANADA N5C 3K5

(519) 485-4150 Fax (519) 485-3039

Physical Test Report

WORK ORDER **067983**

HEAT NUMBER **A06884**

SALES ORDER / RLS 041999 / 1 CERT ID / REV 00030887 / 01

SOLD TO

Windsor Machine & Stamping (US) Ltd 26655 NorthLine Road Taylor, MI 48180 United States

Attn: Quality Assurance

USTOMER RI	EQUIREMENT	-S								
				Chemical	(value of 9) = n/a)				
C .3700	Mn 1.4500	P .0130	s .0160	si .2000	Cu .1600	Ni .0700	Cr .0700	Mo .0190	Sn .0080	Al .0040
B .0001	V .0040	N .0088								
				Mechan	ical - Sum	mary				
<u>TEST</u> Diameter (inch)			<u>UNITS</u> in			<u>нідн</u> .565		<u>LOW</u> .564		<u>AVERAGE</u> 0.565
Tensile (psi)		psi				75788		70203		73188
				End of	f Certification					

I attest that the results are a true and correct copy of the records prepared and maintained by SIVACO Ontario in compliance with the requirements of the cited specification. Chemistry is as reported by the rod / bar supplier. This test report cannot be reproduced or distributed, except in full, without the written permission of SIVACO Ontario.

Authorized by: Gary Allard, QA Manager