

ISO 9001:2008, ISO 14001:2004 AND OHSAS 18001:2007 REGISTERED

SIVACO Ontario

a Division of SIVACO Wire Group L.P.

330 Thomas Street PO Box 220 Ingersoll, Ontario CANADA N5C 3K5

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Physical Test Report

WORK ORDER 070819

HEAT NUMBER A06692

SALES ORDER / RLS 044041 / 6 CERT ID / REV 00031115 / 02

SOLD TO

Windsor Machine & Stamping (US) Ltd 26655 NorthLine Road **Taylor, MI 48180**

United States Attn: Quality Assurance

CUSTOMER P.C	ER P.O. CUSTOMER PART			QUANTITY 7,628 lbs			S LADING NO 4 00050626		SHIPMENT DATE 01/13/2012	
SPECIFICATION 12.50mm (0.4 Hot Rolled R	4921") 101						amping (US, 7213.9 ⁻	1.6000	
CUSTOMER RE	QUIREMENT	ΓS								
			C	Chemical (value of 9 :	= n/a)				
.09	Mn .56	P .010	s .008	si .16	Cu .14	Ni .06	Cr .11	Mo .026	Sn .010	Al .004
.0001	v .003	N .0076								
				Mechanic	cal - Summ	ary				
<u>TEST</u> Diameter (in	ch)	<u>UNITS</u> in						<u>LOW</u> .489		
Tensile (psi)		psi				61289)	61235		61262
				End of 0	Certification					

I attest that the results are a true and correct copy of the records prepared and maintained by SIVACO Ontario in compliance with the requirements of the cited specification. Chemistry is as reported by the rod / bar supplier. This test report cannot be reproduced or distributed, except in full, without the written permission of SIVACO Ontario.

Authorized by: Gary Allard, QA Manager