



SIVACO
ONTARIO
A HEICO COMPANY

ISO 9001:2008, ISO 14001:2004 AND OHSAS 18001:2007 REGISTERED

SIVACO Ontario
a Division of SIVACO Wire Group L.P.
330 Thomas Street
PO Box 220
Ingersoll, Ontario CANADA
N5C 3K5
(519) 485-4150 Fax (519) 485-3039

Physical Test Report

WORK ORDER
067122

HEAT NUMBER
A06190

SALES ORDER / RLS
041380 / 1

CERT ID / REV
00027759 / 02

SOLD TO

G & R Forging
7072 Smith Industrial Drive
McGregor, ON N0R 1J0
Canada

CUSTOMER P.O.	CUSTOMER PART	QUANTITY	COILS	LADING NO	SHIPMENT DATE					
		6,615 lb	4	00049076	09/16/2011					
SPECIFICATION WIQ1018157-01 0.1570" (3.9878mm) 1018 IQ, Direct Draw, Extra Bright, G&R Cold Forging, 7217.10.5090 Non-Alloy Wire, Not Heat Treated (Other) Diam. >= 1.5mm (0.060") Carbon < 0.25%										
CUSTOMER REQUIREMENTS										
Chemical (value of 9 = n/a)										
C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Sn	Al
.1800	.6900	.0120	.0050	.1900	.2000	.0700	.0500	.0210	.0090	.0040
B	V	N								
.0000	.0010	.0076								
Mechanical - Tag Detail										
	DIAs	UTSs								
067122-001A	.158	117347								
067122-001B	.158	112245								
067122-002A	.158	112245								
067122-002B	.158	117347								
End of Certification										

I attest that the results are a true and correct copy of the records prepared and maintained by SIVACO Ontario in compliance with the requirements of the cited specification. Chemistry is as reported by the rod / bar supplier. This test report cannot be reproduced or distributed, except in full, without the written permission of SIVACO Ontario.

Authorized by: Graham Benoit, QA Manager