



SIVACO
ONTARIO
A HEICO COMPANY

ISO 9001:2008, ISO 14001:2004 AND OHSAS 18001:2007 REGISTERED

SIVACO Ontario
a Division of SIVACO Wire Group L.P.
330 Thomas Street
PO Box 220
Ingersoll, Ontario CANADA
N5C 3K5
(519) 485-4150 Fax (519) 485-3039

Physical Test Report

WORK ORDER
064845

HEAT NUMBER
A05407

SALES ORDER / RLS
039815 / 5

CERT ID / REV
00024586 / 01

SOLD TO

Windsor Machine & Stamping (US) Ltd
26655 NorthLine Road
Taylor, MI 48180
United States
Attn: Quality Assurance

CUSTOMER P.O.	CUSTOMER PART	QUANTITY	COILS	LADING NO	SHIPMENT DATE					
		13,322 lbs	4	00047550	05/24/2011					
SPECIFICATION PIQ1010135-03M										
13.50mm (0.5310") 1010 ISQ, Clean/Coat, Clean/Lime (MOD), Windsor Machine & Stamping (US, 7213.91.6000										
Hot Rolled Rods Dia.<14.0mm (0.551"),Further Processed,Carbon < 0.60%										
CUSTOMER REQUIREMENTS										
Chemical (value of 9 = n/a)										
C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Sn	Al
.1000	.4900	.0070	.0130	.1300	.1900	.0700	.1000	.0300	.0090	.0050
B	V	N								
.0001	.0000	.0072								
End of Certification										

I attest that the results are a true and correct copy of the records prepared and maintained by SIVACO Ontario in compliance with the requirements of the cited specification. Chemistry is as reported by the rod / bar supplier. This test report cannot be reproduced or distributed, except in full, without the written permission of SIVACO Ontario.

Authorized by: Graham Benoit, QA Manager