

ISO 9001:2008, ISO 14001:2004 AND OHSAS 18001:2007 REGISTERED

SIVACO Ontario

a Division of SIVACO Wire Group L.P.

330 Thomas Street PO Box 220 Ingersoll, Ontario CANADA N5C 3K5

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Physical Test Report

WORK ORDER **059630**

HEAT NUMBER **A03240**

SALES ORDER / RLS 036182 / 2 CERT ID / REV 00020392 / 01

SOLD TO

Windsor Machine & Stamping (US) Ltd 26655 NorthLine Road Taylor, MI 48180 United States Attn: Quality Assurance

CUSTOMER P.O	CUSTOMER PART 12.0mm 1018 KP			QUANTITY COILS LADING NO 19,844 lbs 6 00045770					_	SHIPMENT DATE 01/05/2011	
SPECIFICATION PIQ1018120-24KP 12.00mm (0.4724") 1018 KP, Clean/Coat, Clean/Lime, Windsor Machine & Stamping (US, 7213.99.0030											
CUSTOMER REC	QUIREMEN	TS									
				Chemical	(value of 9) = n/a)					
C .1700	Mn .7500	.0100		si .1900	Cu .1100	Ni .0500	Cr .1000	Мо .0190	Sn .0080	Al .0040	
.0000	V .0020	N .0070									
				Mechani	ical - Tag [Detail					
250620 001		DIAs	UTSs								
059630-001 059630-002			74053 72571								
059630-002			73479								
059630-004			74352								
059630-005			71757								
059630-006		.471	73479								
				End of	Certification						

I attest that the results are a true and correct copy of the records prepared and maintained by SIVACO Ontario in compliance with the requirements of the cited specification. Chemistry is as reported by the rod / bar supplier. This test report cannot be reproduced or distributed, except in full, without the written permission of SIVACO Ontario.

Authorized by: Graham Benoit, QA Manager