

ISO 9001:2000, ISO 14001:2004 AND OHSAS 18001:2007 REGISTERED

SIVACO Ontario

a Division of SIVACO Wire Group L.P.

330 Thomas Street PO Box 220 Ingersoll, Ontario CANADA N5C 3K5

(519) 485-4150 Fax (519) 485-3039

Physical Test Report

WORK ORDER **045226**

HEAT NUMBER **A94980**

SALES ORDER / RLS 026637 / 1 CERT ID / REV 00008488 / 03

SOLD TO

Windsor Machine & Stamping (US) Ltd 26655 NorthLine Road Taylor, MI 48180 United States

Attn: Quality Assurance

CUSTOMER P.0 522	O. C	CUSTOMER PART				QUANTITY COILS LADIN 8,540 lb 2 0004				
SPECIFICATION 0.5910" (15.0		018591-01 3 IQ, D.F.A.	R., Clean/l	Lime, Wine	dsor Mach	ine & Stan	nping (US,	7217.10.50	30	
CUSTOMER RE	QUIREMENT	-S								
				Chemical	(value of 9) = n/a)				
C .1800	Mn .6900	P .0130	s .0110	si .1900	Cu .1600	Ni .0700	Cr .0700	Mo .0250	Sn .0150	Al .0030
B .0003	V .0010	N .0083								
				Mechan	ical - Sum	mary				
TEST Diameter (inch)		<u>UNITS</u> in				<u>нідн</u> . 593		<u>LOW</u> .590		AVERAGE 0.591
Tensile (psi))	psi				84126		80569		81824
				End o	f Certification					

I attest that the results are a true and correct copy of the records prepared and maintained by SIVACO Ontario in compliance with the requirements of the cited specification. Chemistry is as reported by the rod / bar supplier. This test report cannot be reproduced or distributed, except in full, without the written permission of SIVACO Ontario.

Authorized by: Graham Benoit, QA Manager