

ISO 9001:2008, ISO 14001:2004 AND OHSAS 18001:2007 REGISTERED

SIVACO Ontario

a Division of SIVACO Wire Group L.P.

330 Thomas Street PO Box 220 Ingersoll, Ontario CANADA N5C 3K5

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Physical Test Report

WORK ORDER **058546**

HEAT NUMBER **A03241**

SALES ORDER / RLS 035504 / 5 CERT ID / REV 00019196 / 01

SOLD TO

Windsor Machine & Stamping (US) Ltd 26655 NorthLine Road Taylor, MI 48180 United States Attn: Quality Assurance

		12.0mm 1018 KP			13,204 lbs		4 00045208		11/16/2010	
SPECIFICATION 12.00mm (0.4		018120-2 18 KP, C		lean/Lime,	Windsor N	/lachine &	Stamping	(US, 7213.	.99.0030	
CUSTOMER REC	QUIREMEN	TS								
				Chemical	(value of 9	9 = n/a)				
C .1600	Mn.7500	.0080		si .1900	Cu .1000	Ni .0400	Cr .0800	Mo .0190	Sn .0070	Al .0040
.0000	v .0020	.0067								
				Mechan	ical - Tag I	Detail				
		DIAs	UTSs							
058546-001		.471	71757							
058546-002		.473	70006							
058546-003		.473	71713							
058546-004		.473	71144							
				End of	f Certification					

I attest that the results are a true and correct copy of the records prepared and maintained by SIVACO Ontario in compliance with the requirements of the cited specification. Chemistry is as reported by the rod / bar supplier. This test report cannot be reproduced or distributed, except in full, without the written permission of SIVACO Ontario.

Authorized by: Graham Benoit, QA Manager