Certificate Report No.:   NA6550-282-031213

Mettler Toledo
Service Business Unit Industrial
1900 Polaris Parkway
Columbus, Ohio 43240
1-800-METTLER

METTLER TOLEDO

ISO 9001 Registered

Calibration Certificate

Customer

Company:	G & R Cold Forging Inc
Address:	7072 Smith Industrial Drive

City:	McGregor	*State/Province:*	Ontario
Zip/Postal:	N0R 1J0	Customer ID:	C036227001001

Device

Manufacturer:	METTLER TOLEDO	*Terminal Model:*	N/A
Model:	VIPER SD 30	*Terminal Serial No.:*	N/A
Serial No.:	2574369-7HE	*Printer Serial No.:*	N/A
Capacity:	75 lb	*Dept./Room:*	Shipping G1
Readability:	0.005 lb	*No. of Divisions:*	15000
Scale Class:	II	*Procedure Used:*	NIST Handbook 44
Customer Asset #/ID:	N/A		

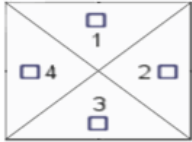|			
Calibration Date:	12-Mar-2013	*Next Cal. Due Date:*	30-Sep-2013
Service Technician:	Karl Mikes	*Signature:*	ELECTRONIC SIGNATURE

Reference Weights

Traceability   Test weights used are traceable to the National Institute of Standards and Technology.

Weight Set No.:	NIST Traceability No.:	Class ASTM/OIML:	Calibration Date:	Calibration Due Date:
W1 - W10	1359878	ASTM 5	12-Mar-2012	12-Mar-2013
Kit # 87914	1359858	ASTM 5	28-Aug-2012	28-Aug-2013

METTLER TOLEDO

Measuring Results

Shift Test

Weights Applied	Position	As Found Displayed Value	As Left Displayed Value
1: 30 lb	Position 1	30.005 lb	30.000 lb
2: 30 lb	Position 2	30.005 lb	30.000 lb
3: 30 lb	Position 3	30.005 lb	30.000 lb
4: 30 lb	Position 4	30.005 lb	30.000 lb
Maximum Error:		0.005 lb	0.000 lb
Max Allowable Error:		0.010 lb	0.01 lb

Linearity

	Weights Applied	Reading	Error		Allowable Error	Within Tol
Zero 1	0.000 lb	0.000 lb	0.000 lb	0 d	1 d	YES
2	10.000 lb	9.995 lb	-0.005 lb	1 d	1 d	YES
3	50.000 lb	49.990 lb	-0.010 lb	2 d	2 d	YES
Max 4	75.000 lb	74.985 lb	-0.015 lb	3 d	2 d	NO
5	50.000 lb	49.990 lb	-0.010 lb	2 d	2 d	YES
6	10.000 lb	9.995 lb	-0.005 lb	1 d	1 d	YES
Zero 7	0.000 lb	0.000 lb	0.000 lb	0 d	1 d	YES

☐ Substitution method used

METTLER TOLEDO

		As Left				
	Weights Applied	*Reading*	*Error*		*Allowable Error*	*Within Tol*
Zero 1	0.000 lb	0.000 lb	0.000 lb	0 d	1 d	YES
2	10.000 lb	10.000 lb	0.000 lb	0 d	1 d	YES
3	50.000 lb	50.000 lb	0.000 lb	0 d	2 d	YES
Max 4	75.000 lb	75.000 lb	0.000 lb	0 d	2 d	YES
5	50.000 lb	50.000 lb	0.000 lb	0 d	2 d	YES
6	10.000 lb	10.000 lb	0.000 lb	0 d	1 d	YES
Zero 7	0.000 lb	0.000 lb	0.000 lb	0 d	1 d	YES

☐ Substitution method used

Adjustment of scale has been necessary
In case of "NO", "AS FOUND" results correspond to "AS LEFT"

☑ **YES**   ☐ **NO**

Remarks

None.