



**APQP  
-C520 CD4 4-WAY-**

Program	Issue Number	Issue Description	Current Status	Champion	Comments	Target Closed Date
<b>C520 4-WAY</b>	1	Tooling	On the tool list Design @ zero	Mike P	1) Ellis has requested that design is complete and submitted by 09/16 2) Need to order "double" rivetor once the design orientation is established 3) Single rivet is press fit into stamping 4) Need to send rivetor supplier the correct info regarding configuration (Mark Little) 5) Need double headed robot (lock post)- Alex 6) One bender; one dbl headed welder-4 fixtures; 2 notchers; 2 domers for posts 7) Upper tube requires bender; will weld on post welder--4 fixtures	
	2	PPAP & Launch	PPAP: November 25th, 2011 Launch: February 2012			
	3	Production Plant Location	Not confirmed	Lionel	GR4 or WMPI	
	4					
	5					